

Design Guide for Combined Charging System V7 2019-05-08

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1 Introduction
2 Illustration of Supply Sequence
3 Illustration of Pulse Width Modulation
4 Illustration of SLAC Sequence
5 Illustration of High Level Communication
6 Potential failures within charging sequence (DINSpec 70121 implemented)
6 Potential failures within charging sequence (DINSpec 70121 implemented) 7 Safety Concept for Potential Failures within Supply Sequence
7 Safety Concept for Potential Failures within Supply Sequence

Combined Charging System - Introduction

Combined Charging System The Combined Charging System is a universal charging system for electric which integrates all established AC charging solutions with ultra-fast DC charging in a single system. Only one charging interface will be required at the vehicle for single-phase AC charging, fast three-phase AC charging as well as ultra-fast d.c. charging at home or public stations.

The Combined Charging System enhances today's regional solutions towards one global integrated system. The Combined Charging System represents the future of fast charging and maximizes the integration of electric vehicles into future smart grids.

The Combined Charging System is an open international standardized system.

Only public available Standards and Specification published by ISO/IEC and the relevant national Standard Bodies have to be used for product development.

Disclaimer The content of this Design Guide is not binding nor can be exclusively used as basis for product development.

As some standards for the Combined Charging System are not finalized yet (status IS), the relevant standards for the Implementation of the Combined Charging System is organized by the

Combined Charging System Specification.

The Design Guide is a simplified training guide which enables the reader to develop a fundamental understanding for the Combined Charging System. The Guide explains and clarifies the system architecture, system activity, charging communication and safety measures of the Combined Charging System. These information are based on relevant Standards and are therefore a starting point for station manufacturers and operators as well as suppliers.

Ð	Simplified Charging Architecture and System Activity	 The System Architecture of the Combined Charging System serves for a systematic definition of the system activity. For each charge state the active electric components are identified and highlighted in the architectural diagram. The aspects covered include characteristics and operating conditions of the supply device and the connection to the vehicle.
Contents Design Guidance	Description of Safety Concept	 The Safety Concept describes the advanced safety functionalities of the Combined Charging System to avoid potential failures for DC Charging of EVs and to reduce main risks through defined exit strategies.
	Illustration of PWM and High Level Communi- cation	 The illustration of Pulse Width Modulation and High Level Communication is a clarification of function and the preconditions for the communication between the EV and the DC Supply.
	Standards	 The listed standards are the basis for the Design Guide and providing general and basic requirements for DC EV charging stations for conductive connection to the vehicle. Also some major supplier for charging components and equipment are listed.

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The charging sequence and its related system activities are specified in a detailed but highly compressed manner in IEC 61851-23, Annex CC.

Stage:	Disconnected	Initialization	Isolation Check & Pre-Charge	Energy Transfer
Control Pilot (CP)	State A	State B	State C or D	
EV Status	Not Ready	Coo X to X 20 X Xo X 20 Y	Ready	
Connector Lock	Unlocked		Locked t3 t4 t7	
Isolation Status		Invalid	4b Valid	
DC Supply Status	Not Ready		Isolation Monitoring Active	
DC Output Voltage	/////c	pply Internal Isolation heck as needed ife voltage on cable)	DC Supply Isolation Check Bisolation Check Confirms on cable allowedy Valid State	System Isolation oring Active
DC Voltage Request Signal EV Maximum Voltage Limit			(a)	
Vehicle Isolation		Vehicle Isola	tion Monitoring Active as Needed	
Monitoring EV disconnection device	Open			Closed
ReadyToCharge State	False			True
DC Current Request Signal				
EV Maximum Current Limit			0 A <2 A	7a > 57b >
DC Output			AO	

61851-23 © IEC:201X - 62 - 61851-23 © CEI:201X

Table CC.3 - Sequence description	on for Normal Start Up
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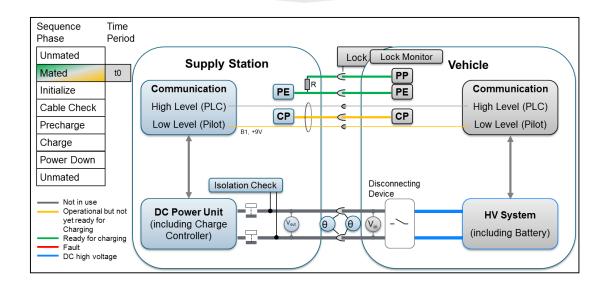
	Description
(t0)	Vehicle connector is plugged into vehicle inlet which changes CP state from A to B.
(t0 → t1)	High level communication (PLC) starts and handshaking with exchange of charging
	parameters takes place.
	· D.C. supply checks if d.c. output voltage is less than 60 V and terminates supply
	session if 60 V is exceeded.
(t1)	· EV sends its maximum limits (amongst other parameters) for d.c. supply output current
(/	and voltage with <3a>.
(t1 → t2)	EV locks vehicle connector in its inlet.
. ,	 Maximum values of the d.c. supply are responded to the EV with <3b>.
	• D.C. supply can check internal isolation as long as no voltage is applied to the
	connector.
	• If EV and d.c. supply are not compatible, then the vehicle will not go to Ready, and will
	transition to step t16 in the normal shutdown sequence.
(t2)	• EV changes CP state from B to C/D by closing S2 and sets EV status "Ready", which
	ends initialization phase.
(t2→t3)	• EV requests cable and isolation check by <4a> after connector lock has been
	confirmed.
	D.C. supply starts checking HV system isolation and continuously reports isolation state
	by <4b>.
(t3)	D.C. supply determines that isolation resistance of system is above 100 kΩ (cf. CC.5.1).
(t3→t4)	· After having successfully finished the isolation check, d.c. supply indicates status
	"Valid" with subsequent message <4b>
(t4)	 D.C. supply status changes to "Ready" with Cable Check Response <4b>
(t5)	 Start of pre-charge phase with EV sending Pre-Charge Request <5a>, which contains
	both requested DC current <2A (maximum inrush current acc. to CC.6.2) and requested
	DC voltage.
(t5→t6)	 D.C. supply adapts d.c. output voltage to requested value in <5a> while limiting current to
	maximum value of 2 A (maximum inrush current according to CC.6.2)
1	

To make the IEC 61851-23 standard description easier to understand, the following pages provide a step-bystep insight into the charging sequences by applying a simplified system architecture.

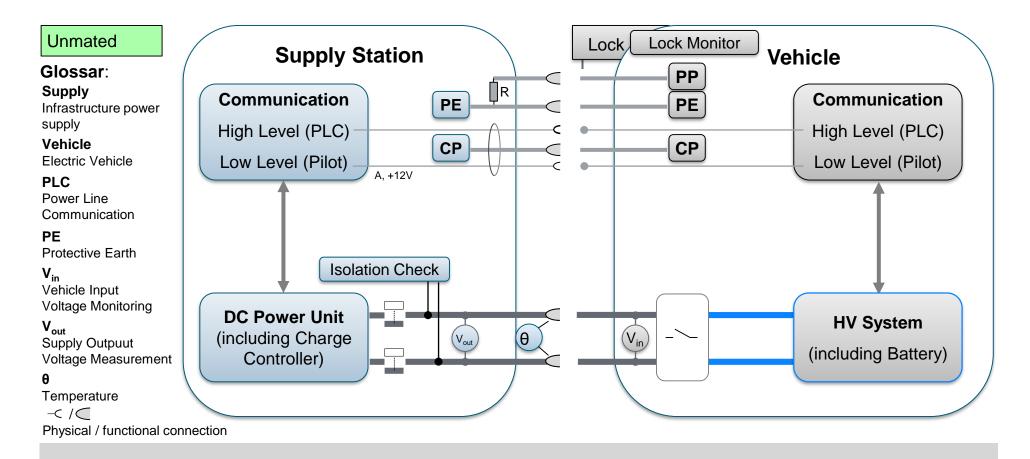
Description

The simplified charging architecture and system activity allows a systematic description of the charging sequences and the high level communication of the Combined Charging System.

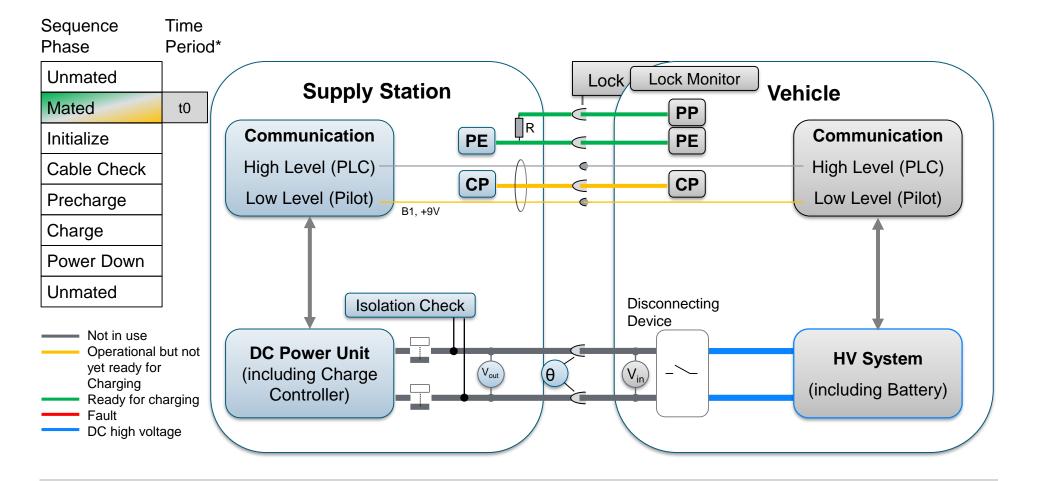
- Based on a simplified architecture on system level the different sequences with the complete set of functions of the combined charging system will be explained.
 - The following functional overview is a complete description of all charging sequences. It contains
 - the system operation behavior and its reflection to high-level functions
 - for each sequence the identified and highlighted active electric components



Example

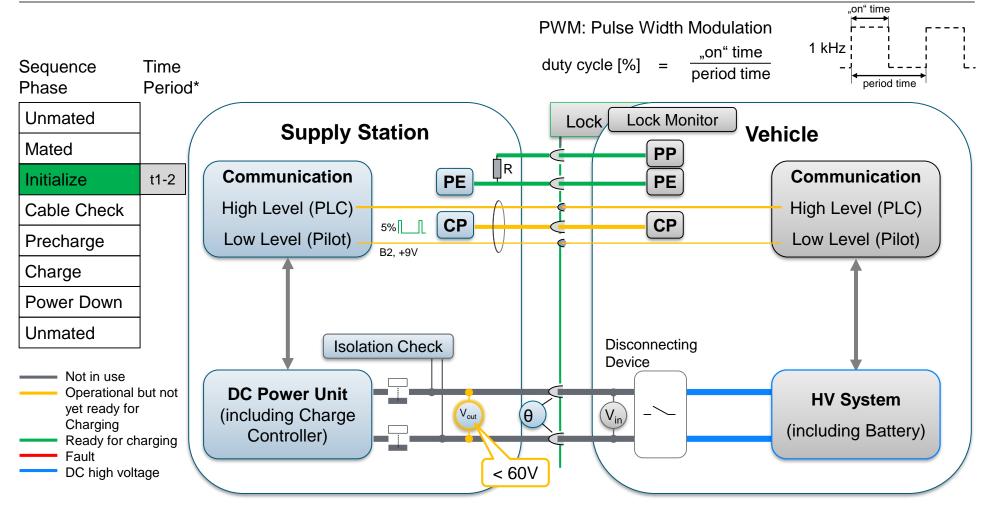


> Schematic shows only the relevant physical and functional elements for illustration.

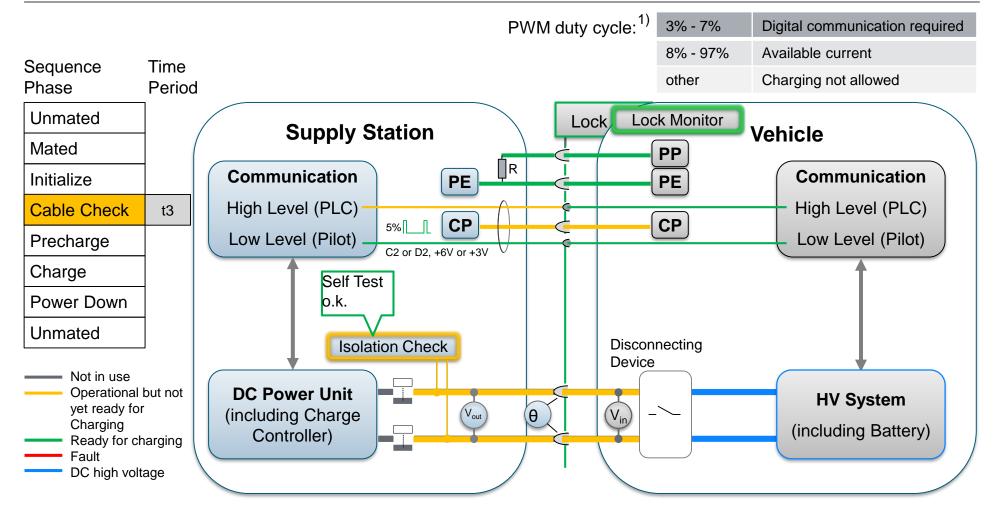


> CP enters state B1 instantly with mating. Vehicle is immobilized (PP).

* According to IEC 61851-23

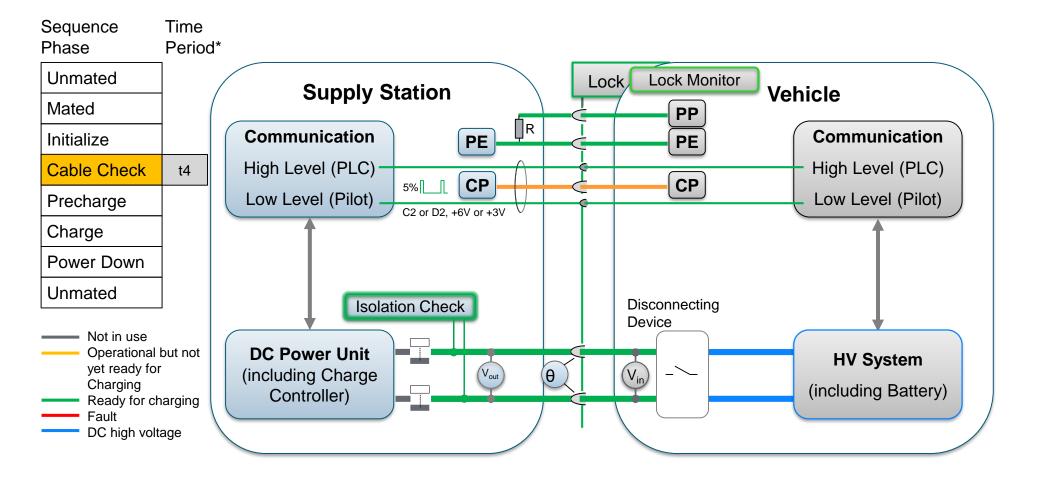


Establish PLC communication: Exchange operating limits and parameters of charging. Shutdown if d.c. Voltage > 60V or incompatibility of EV and d.c. supply is detected.

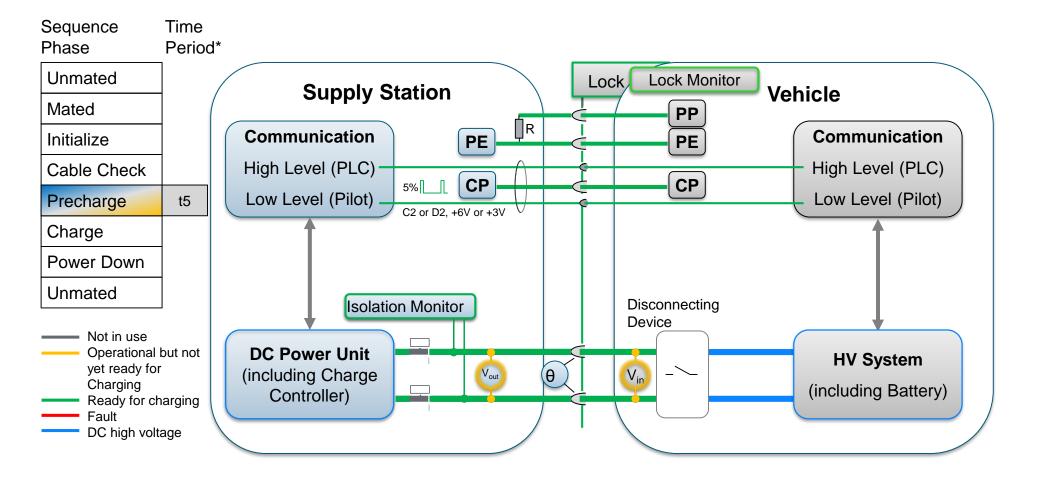


EV changes CP state from B to C/D and sets EV status "Ready". After connector lock has been confirmed d.c. supply starts checking HV system isolation and continuously reports isolation state.

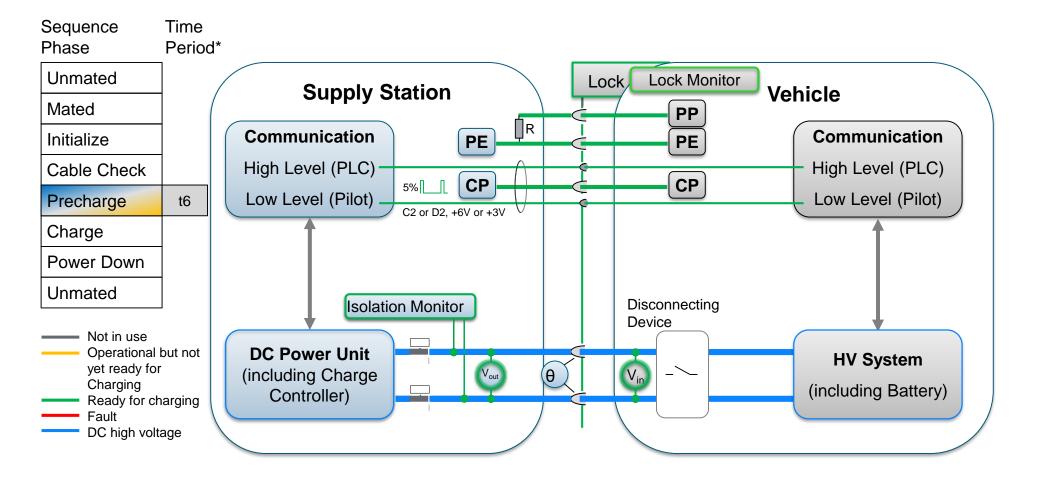
¹⁾ IEC61851-1, Table A3.9



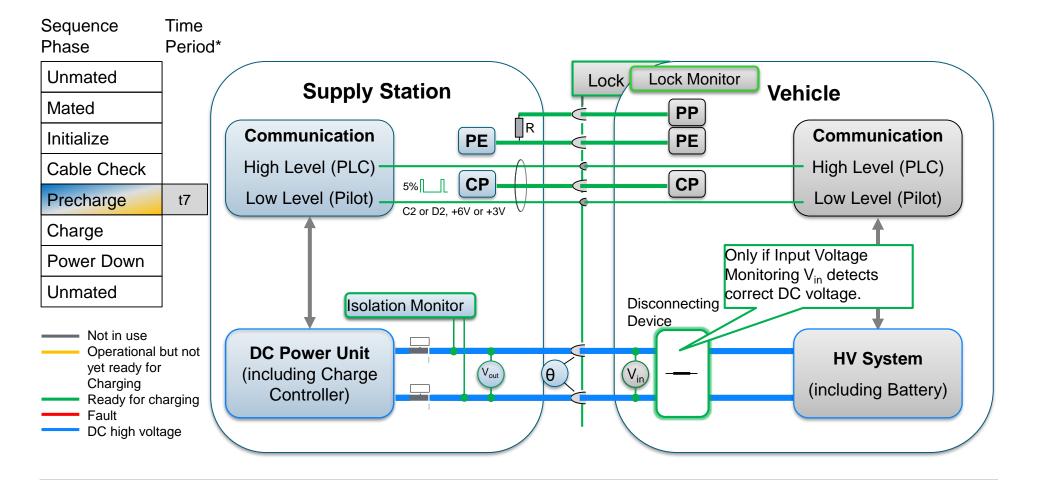
D.C. supply determines that isolation resistance of system is above 100 kΩ. After successful isolation check, d.c. supply indicates status "Valid" and changes status to "Ready" with Cable Check Response.



EV sends Pre-Charge Request, which contains both requested d.c. current <2A (maximum inrush current) and requested DC voltage.

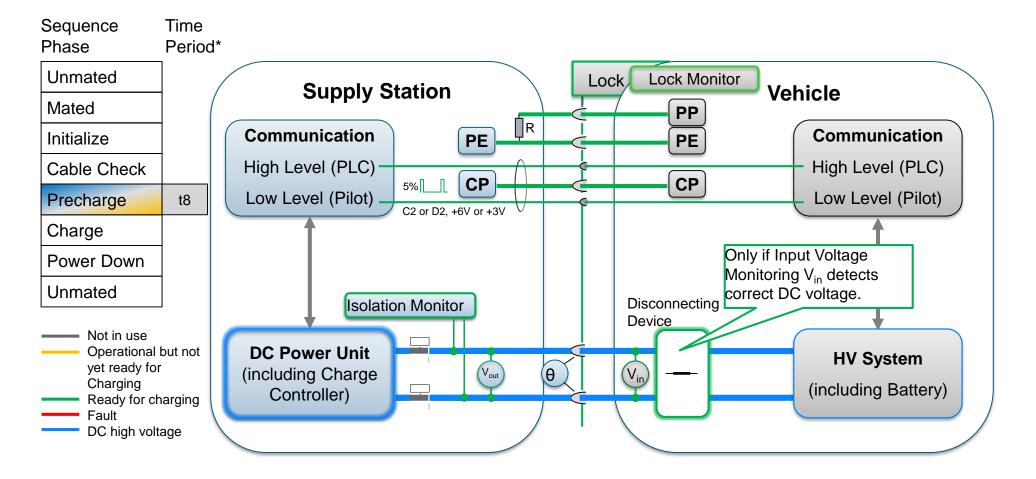


> D.C. supply adapts d.c. output voltage within tolerances and limits current to maximum value of 2 A.



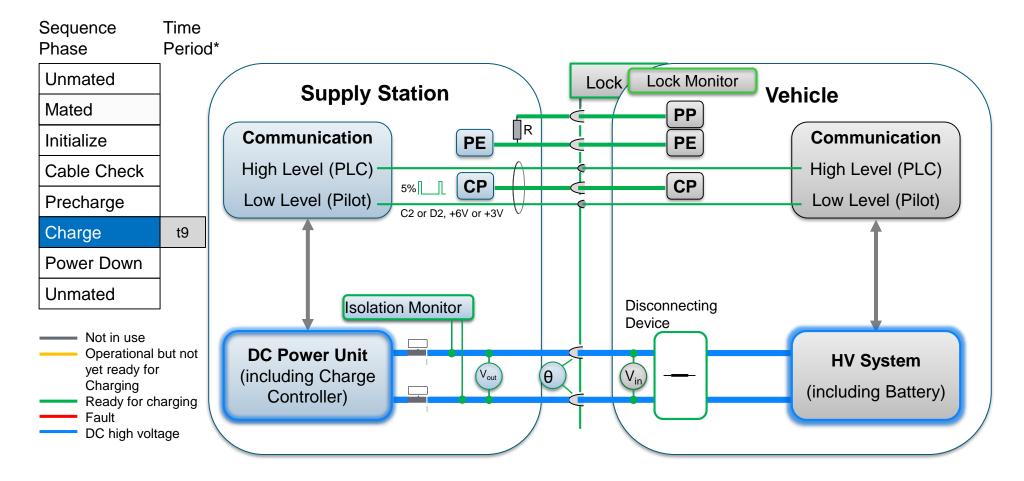
> EV closes disconnecting device after deviation of d.c. output voltage from EV battery voltage is less than 20 V.

^{*} According to IEC 61851-23



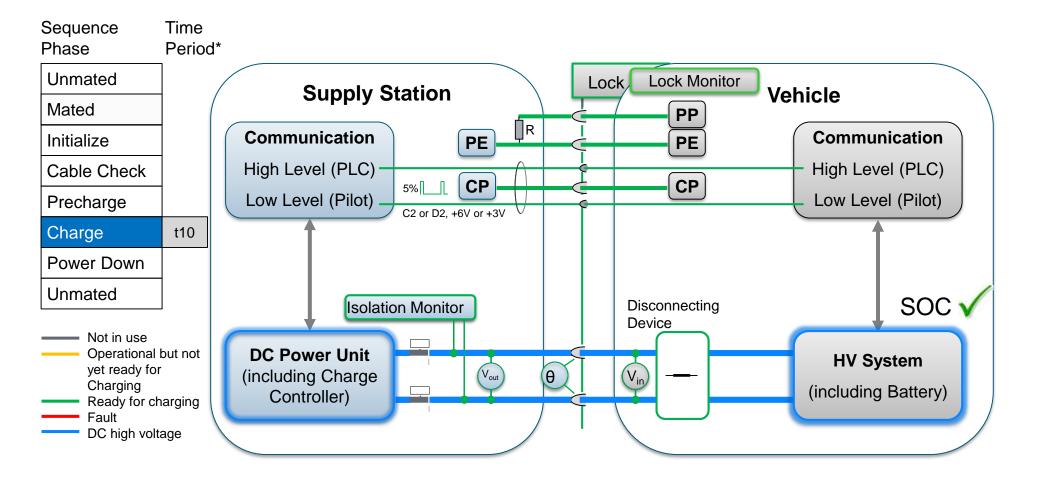
EV sends Power Delivery Request to enable d.c. power supply output. After d.c. supply gives feedback that it is ready for energy transfer EV sets d.c. current request to start energy transfer phase.

* According to IEC 61851-23

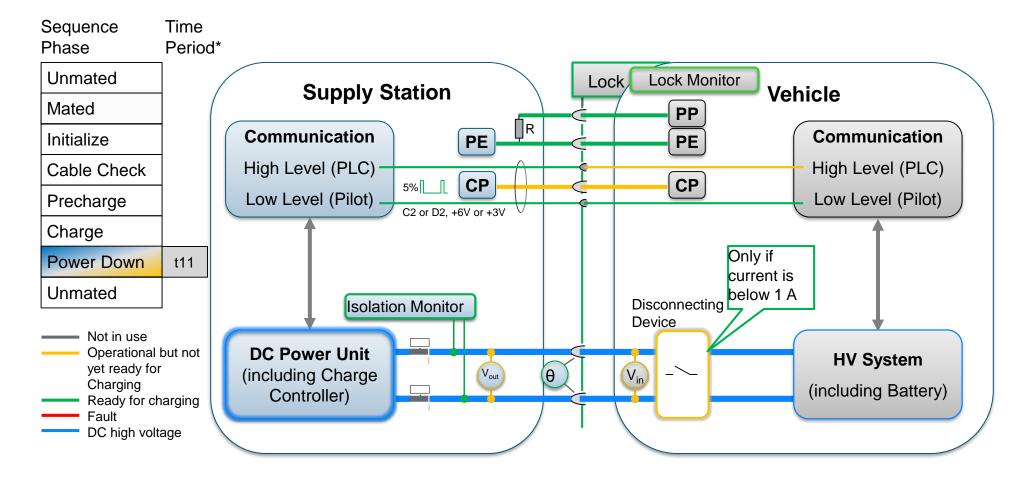


EV is initiating message cycles by requesting voltage/current. Supply is responding with voltage/current adjustment as well as present limit and status values (voltage, current, isolation, ...).

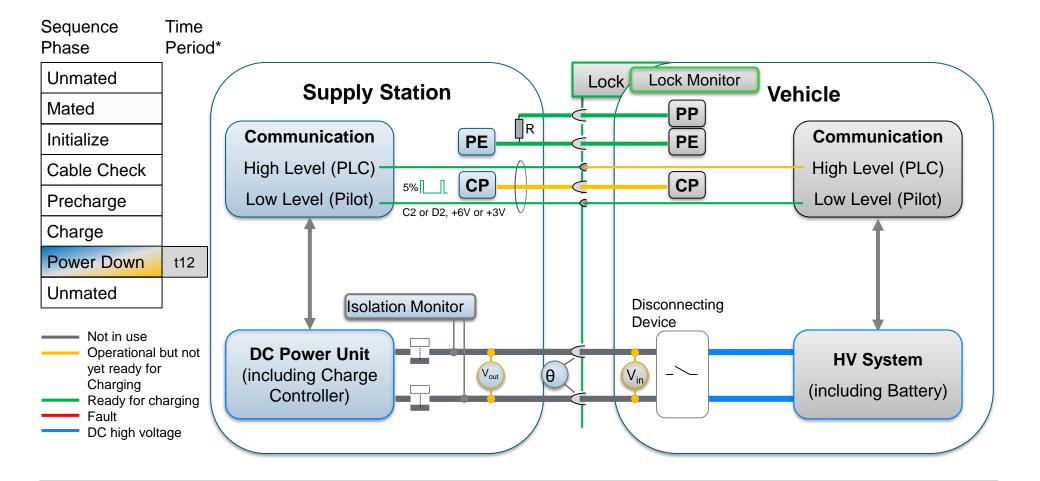
Continuous monitoring of lock, isolation, voltage, current and temperature.



EV reduces the current request to complete the energy transfer. The d.c. supply follows the current request with a time delay and reduces the output current to less than 1A before disabling its output.

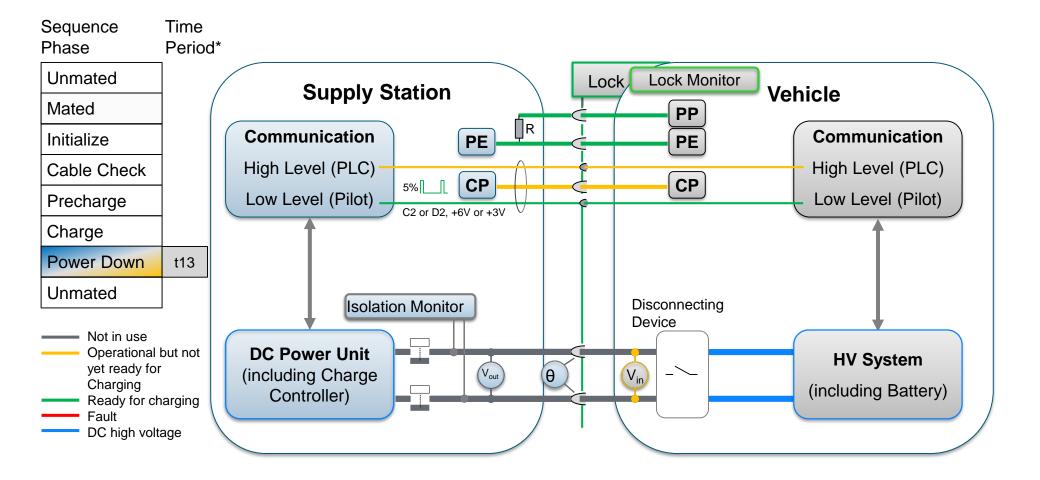


EV sends a message to d.c. supply to disable its power output. After current is below 1 A the EV opens its disconnection device.

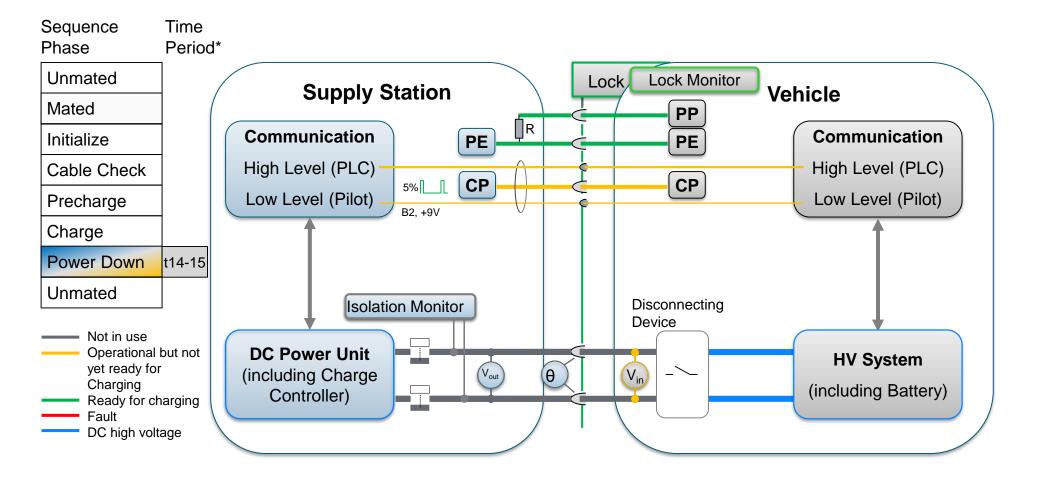


> D.C. supply disables its output and opens contactors, if any.

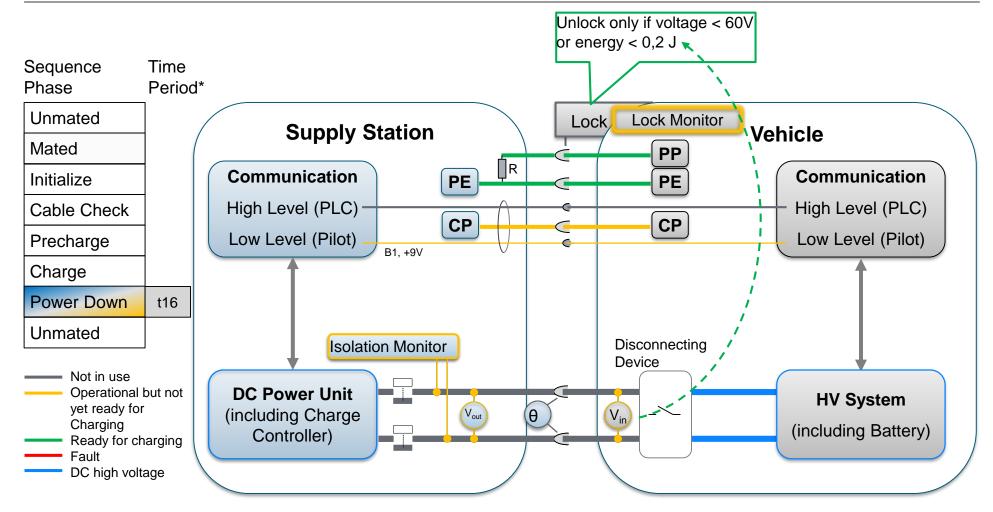
* According to IEC 61851-23



> D.C. supply reports status code "Not Ready" with a message to indicate it has disabled its output.

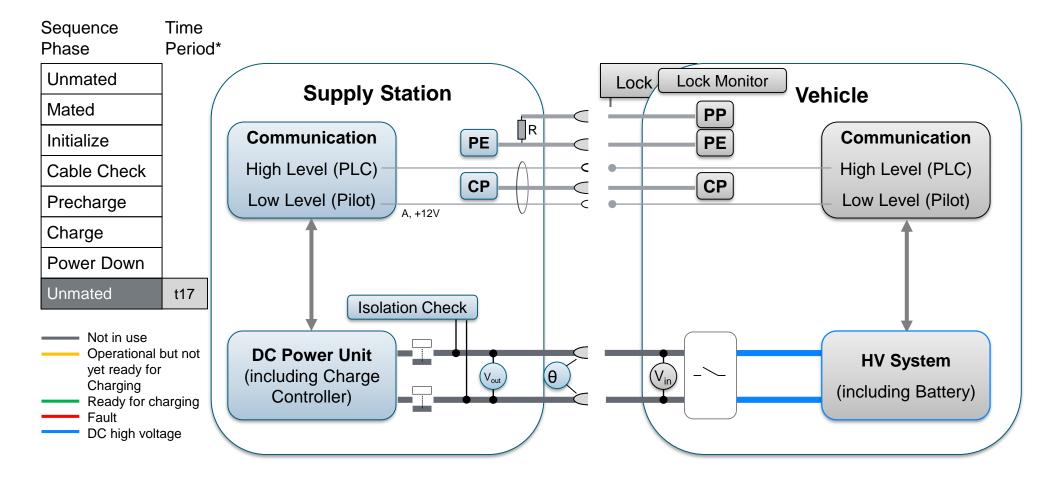


EV changes CP state to B after receiving message or after timeout. Vehicle may perform welded contactor check (optional).



EV unlocks the connector after d.c. output has dropped below 60 V. The d.c. supply continues isolation monitoring dependant on d.c. supply strategy.

Session Stop Request with a message and terminates digital communication (PLC).



- > EV and Supply unmated. Supply disables d.c. output. Lock is disabled. PLC is terminated.
- Disconnecting of vehicle connector changes CP state from B to A.

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The Pulse Width Modulation (PWM) is the utility for low level communication between EV and EVSE.

The PWM signal is applied to the circuit of control pilot and PE. The standard IEC 61851-1 is defining the meaning of the applicable duty cycle values. Three kind of information can be transmitted:

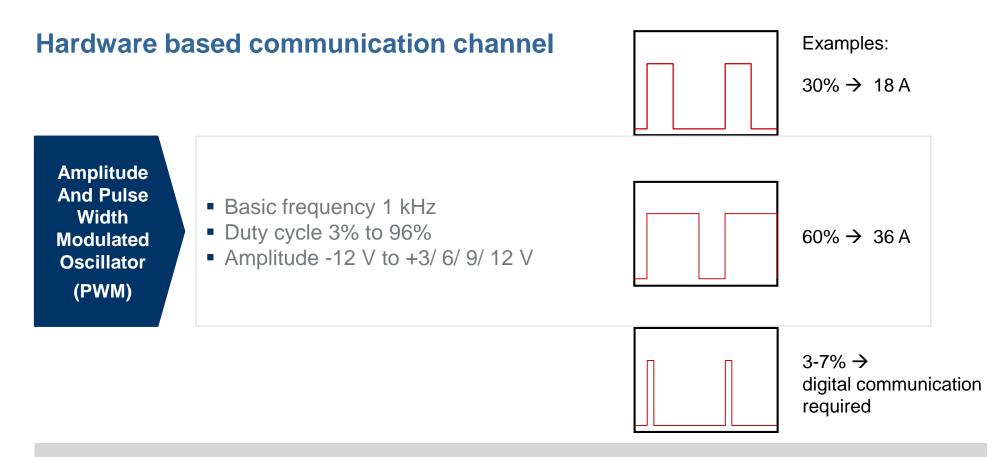
- Low duty cycle about 3 7% = digital communication required
- High duty cycles define the maximum current available
- Invalid duty cycles mean "charging not possible"

The PWM signal is not specific for a.c. or d.c. charging. A.C. charging may use a duty cycle of 5%, which can be found in reality. Also, d.c. charging may use (in theory) a duty cycle of 8% or higher – which would not be compliant with the CCS.

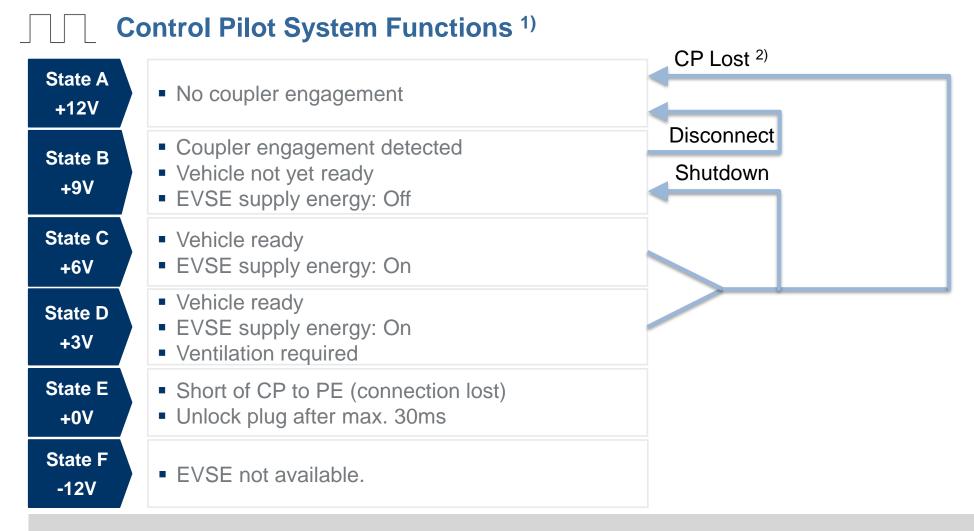
Please note that the duty cycle is controlled by the EVSE, whereas the voltage of the signal is controlled by the EV.

 for each sequence the identified and highlighted active electric components.
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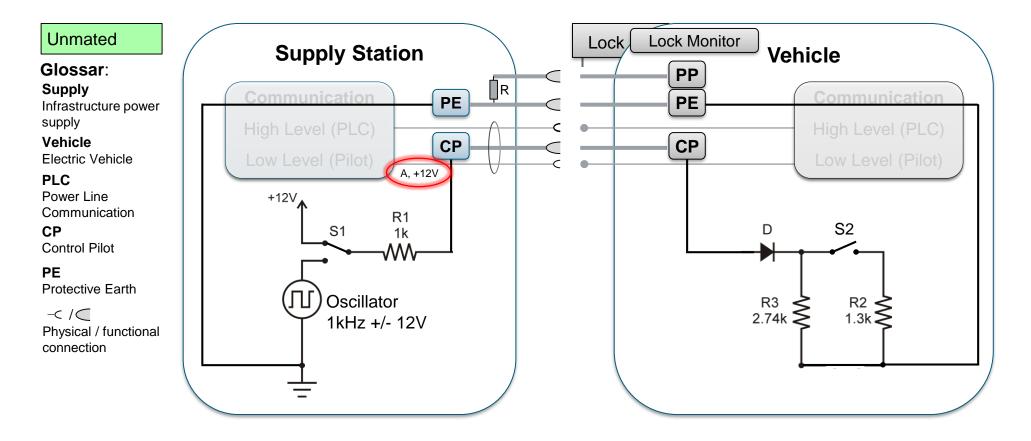
Low Level Communication via Control Pilot for AC/ DC



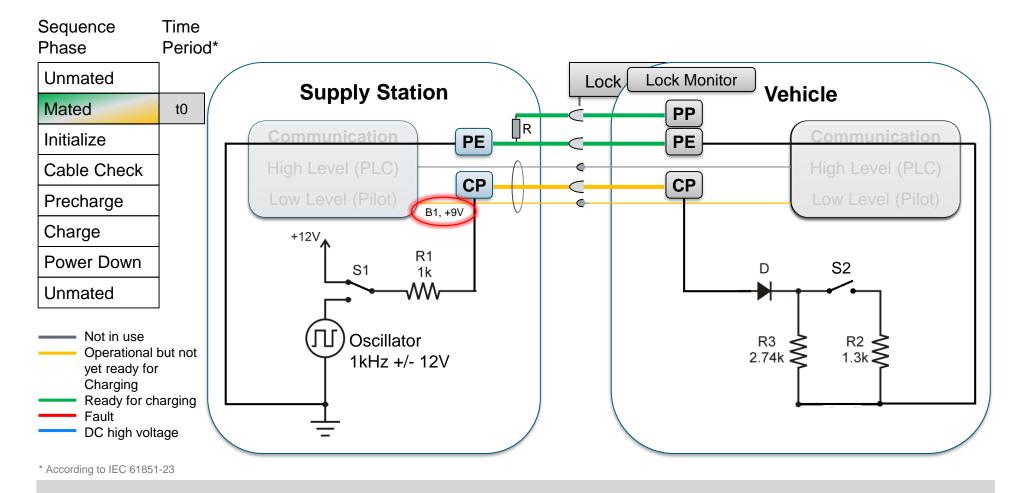
> PWM is a low level communication signal applied to the hardware based pilot circuit.



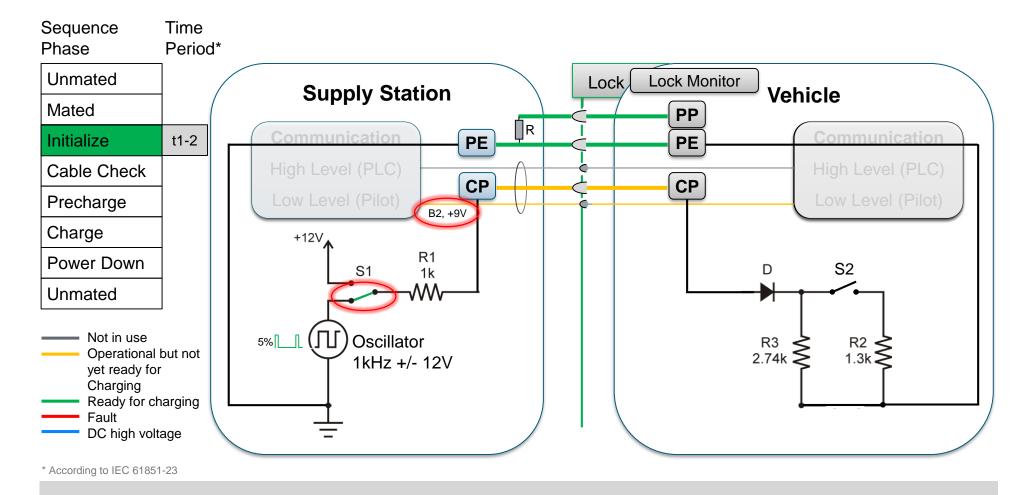
States of low level communication.



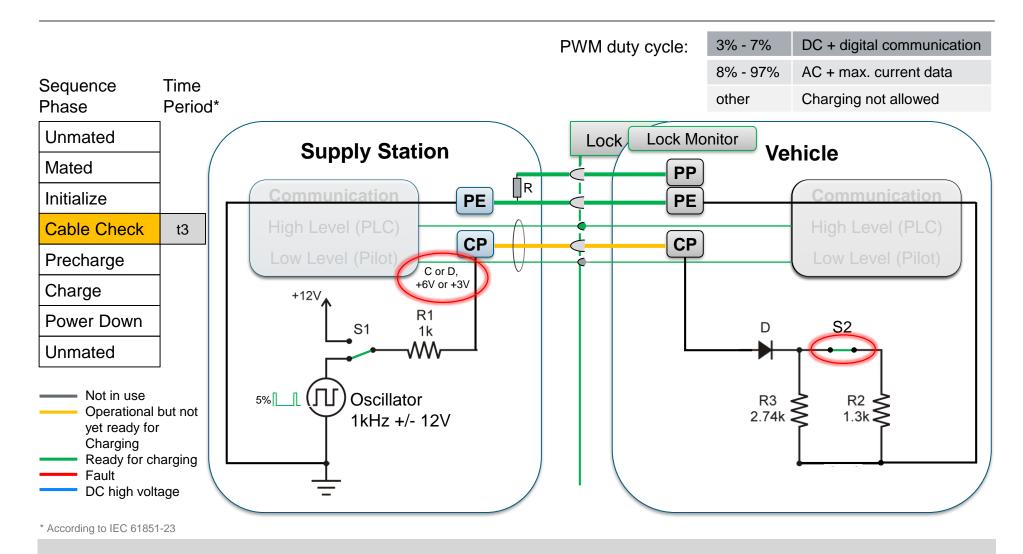
Schematic shows only the relevant physical and functional elements for illustration. Supply Station and Vehicle are disconnected. The initial 12V pilot voltage is measured by the Supply Station at R1.



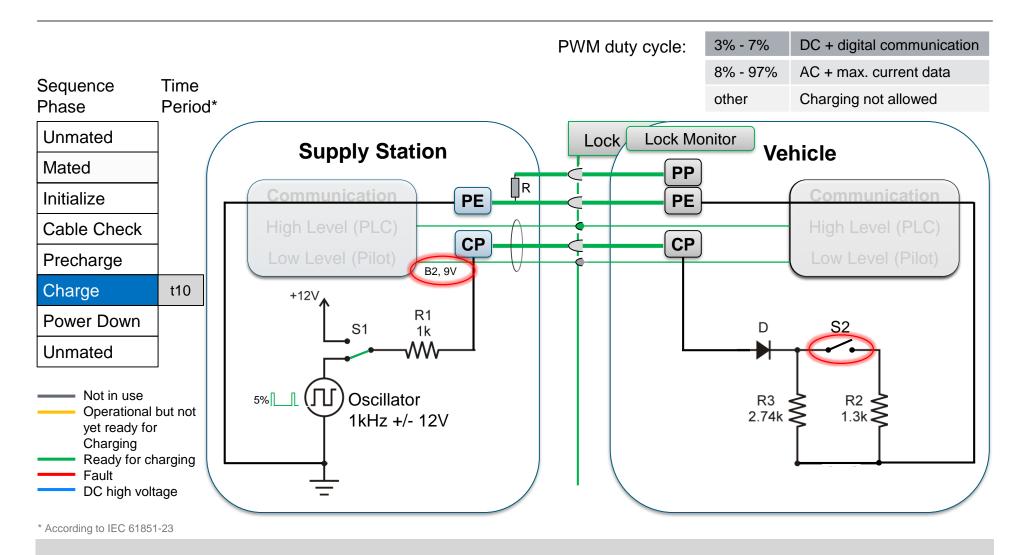
CP enters state B1 instantly with mating. This condition is detected by the 9V signal measured at R1. Vehicle is immobilized (PP).



> The Supply Station is sending a request (5% duty cycle) to establish High Level Communication via PLC.

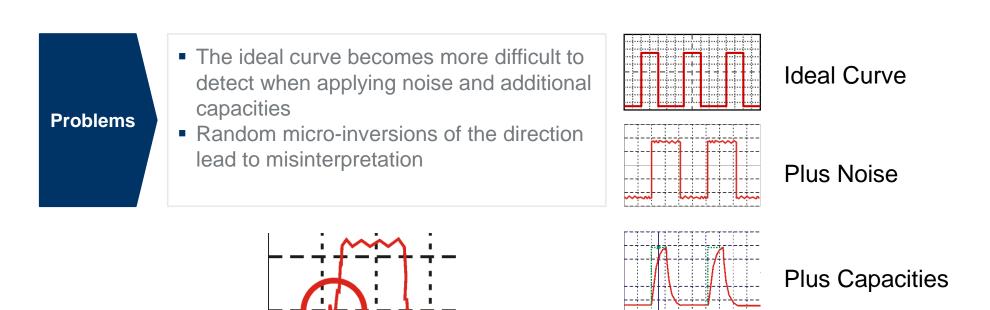


After successful initialization of PLC communication the vehicle indicates readiness to receive energy by closing S2.



During a non normal energy transfer, the vehicle can shut down the charging process via opening S2 (pilot function). The state changes from C/D to B2.

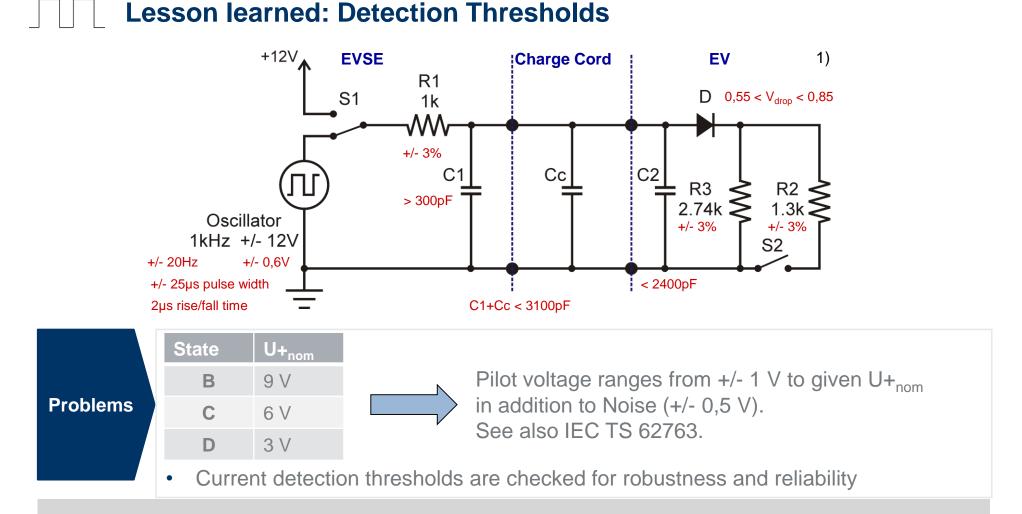




Previous field tests have discovered problems in the implementation of the IEC 61851-1. Charging stations require a robust and reliable implementation strategy.

Plus Capacities

& Noise



Definition of thresholds should be necessary to ensure the interoperability. Amended Annex A includes the necessary thresholds definitions. The pilot is robust an interoperable.

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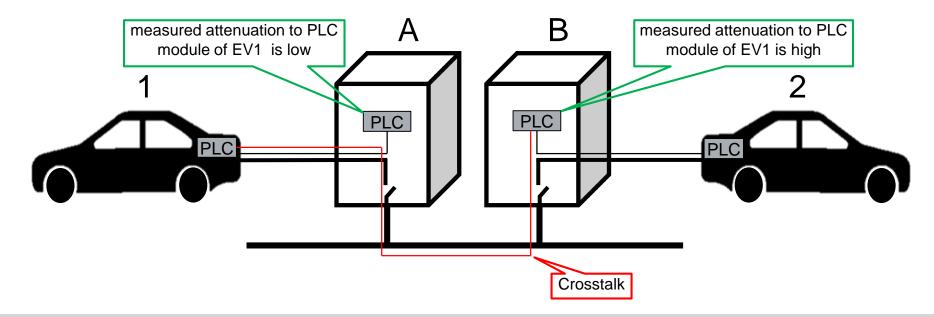
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Illustration of SLAC I

The Signal Level Attenuation Characterization (SLAC) is a protocol to ensure EV and EVSE are physically connected to each other. SLAC as part of layer 2 (data link) is defined in HomePlug Green PHY v1.1.1 specification.

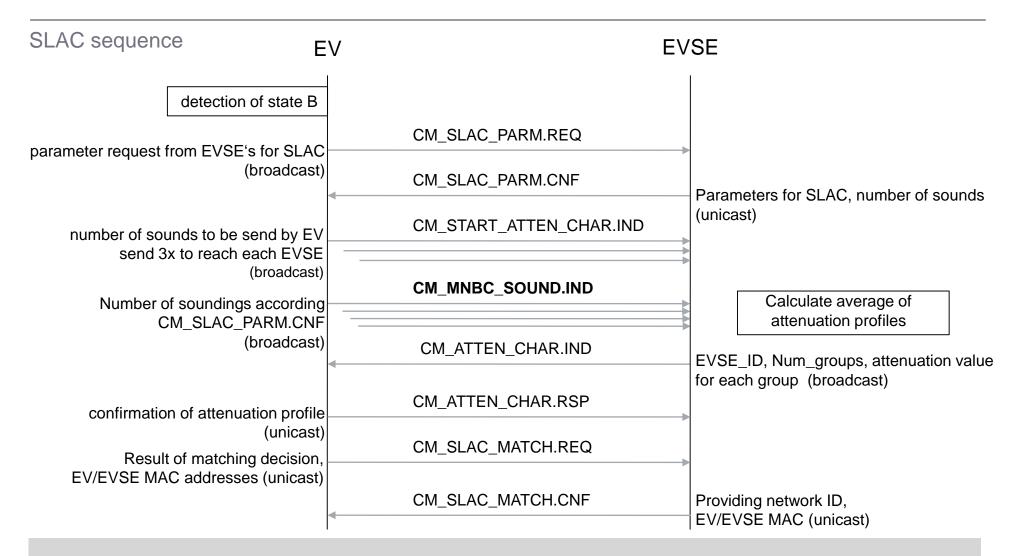
SLAC is a protocol to measure the attenuation between two Power Line Communication (PLC) modules. If there are several EV's that are connected to charging stations nearby, there can occur crosstalk in between.

SLAC requests shall be responded by an EVSE only, if the EVSE is connected to an EV (state B) and the PLC module of the EVSE is not already linked to another PLC module (unmatched state).



To ensure cummunication only between physicially connected EV and EVSE, SLAC procedure is performed. PLC modules which show the lowest attenuation to each other are physicially connected.

Illustration of SLAC II



After succesful SLAC procedure, PLC module of EVSE and the physicially connected PLC module of the EV set up a network.

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Illustration of High Level Communication

The illustration of High Level Communication is a simplified systematic description of the communication between EV and DC Supply from start up after the plug-in of the charging cable.

The High Level Communication in DC charging takes place via power line communication (PLC) and is used for exchange of charging parameters e.g. voltage and current as well as information's like state of charge, remaining charging time, next maintenance. There is also the possibility to enable and operate a payment system via high level communication.

- Based on the Open System Interconnection-Layer-Model (OSI) the different stages of the communication between EV and DC supply have been investigated.
- The following overview describes the stages of the High Level Communication. It contains

Introduction

- For each sequence the identified OSI Layers, beginning with the physical connection and proceeding step by step to the control application.
- Clarification what happens and which preconditions must be given so that EV and DC Supply can communicate with each other.
- A description of point to point relationship between PLC modules on EV and DC Supply.

Pre-	 For communication the DC charging system requires one dedicated Power Line
condition	Controler node on EV and DC Supply side
OSI-Layer Model	 The Communication is based on the OSI-Layer-Model containing 7 layers. Each of the 7 layers provides a dedicated task for the integrated communication process. As a result each layer adds a data package to the message container. Communication can be established if sender and receiver are synchronized on the message container format.

Vehicle to Grid Communication Application V2G Application Layer messages (7.9.1/9) OSI Layer 7 DNS (7.9.3); SDP (7.9.2) Presentation ISO/IEC XML or EXI (7.6) OSI Layer 6 15118-2 Technical protocol Session description and OSI Layer 5 V2G Session Layer (7.7) Öpen ISO/IEC Systemes 15118-1 Transport nterconnection General (OSI) Layer TCP, UDP TLS (7.6) OSI Layer 4 Information requirements and use-case Network definition IP, ND, ICMP, DHCP (7.3) OSI Layer 3 Data Link OSI Layer 2 ISO/IEC 15118-3 Physical Layer requirements Physical OSI Layer 1

Example

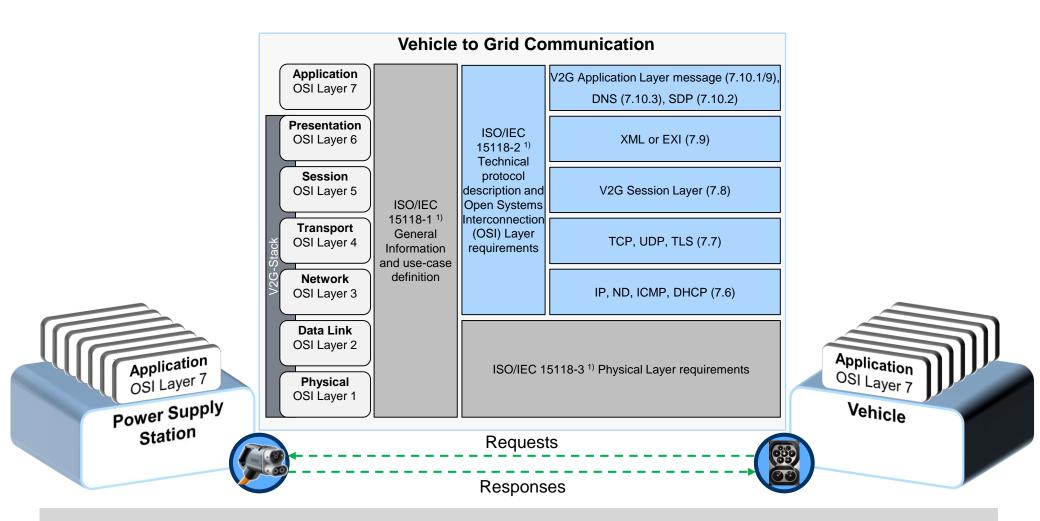
Illustration of High Level Communication Abbreviated terms

For the purpose of the document "Illustration of High Level Communication", the following abbreviations apply:

СР	Control Pilot
DC	Direct Current
DHCP	Dynamic Host Control Protocol
DNS	Domain Name Service
EXI	Efficient XML Interchange
ICMP	Internet Control Message Protocol
IP	Internet Protocol
ND	Neighbor Discovery
OSI	Open System Interconnection-Layer-Model
PE	Protective Earth
PHY	Physical Layer
PLC	Power Line Communication
PWM	Pulse Wide Modulation
SDP	SECC Discovery Protocol
SLAC	Signal Level Attenuation Characterization
ТСР	Transmission System Protocol
TLS	Transport Layer Security
UDP	User Datagram Protocol
V2G	Vehicle-to-Grid Communication
XML	Extensible Markup Language

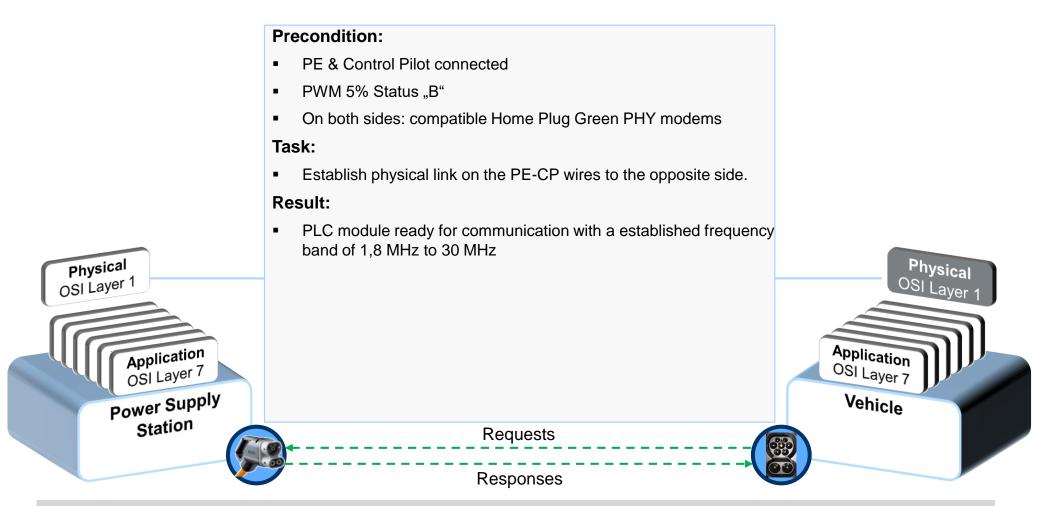
Illustration of High Level Communication

OSI-Layer-Model and Standards



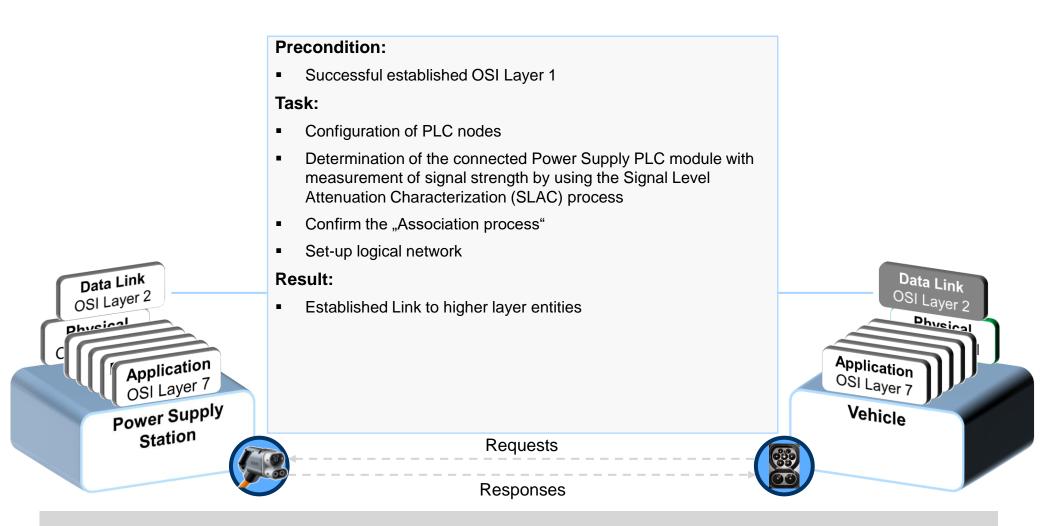
> The Data Link is performed via Power Line Communication technology Home Plug Green PHY (IEEE1901).

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.



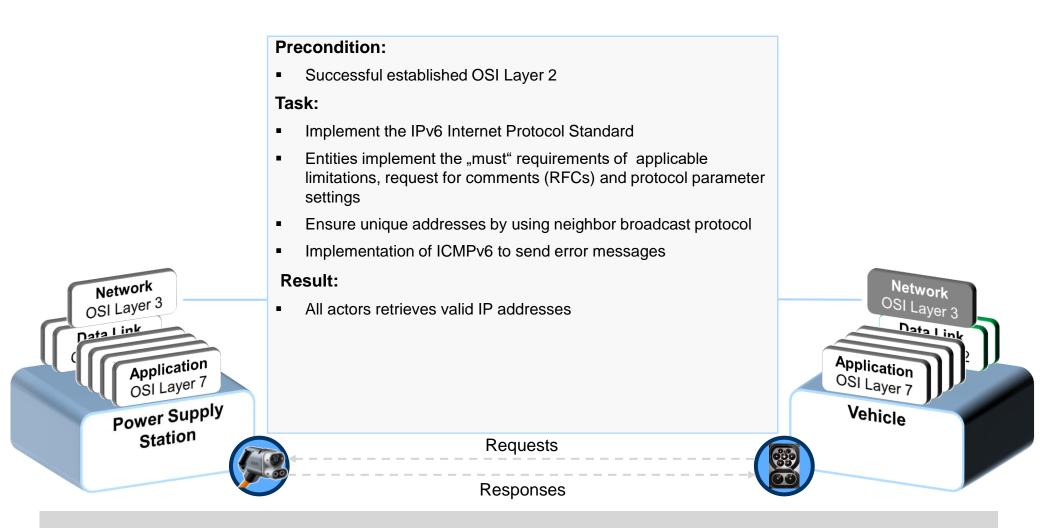
- Layer ensures the activation of physical connections (mechanical, electric, functional interfaces) to provide bidirectional data transfer between EV and DC Supply.
- Standard Ref: ISO/IEC 15118-3¹⁾ Clause 8 and 9

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.

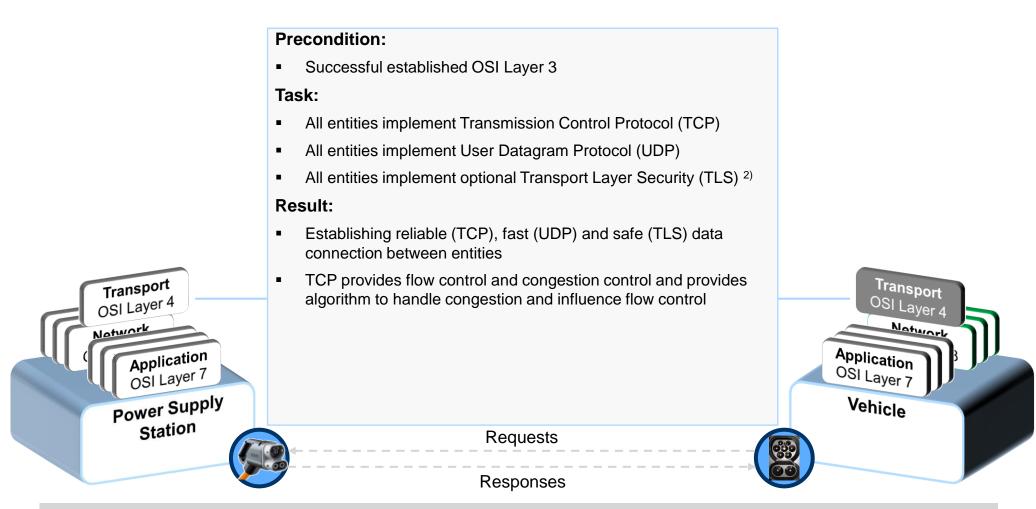


- > Layer guarantees a error-free data transfer of data frames from one node to another over the physical layer.
- Standard Ref: ISO/IEC 15118-2 7.5, ISO/IEC 15118-3 Clause 12⁻¹

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.



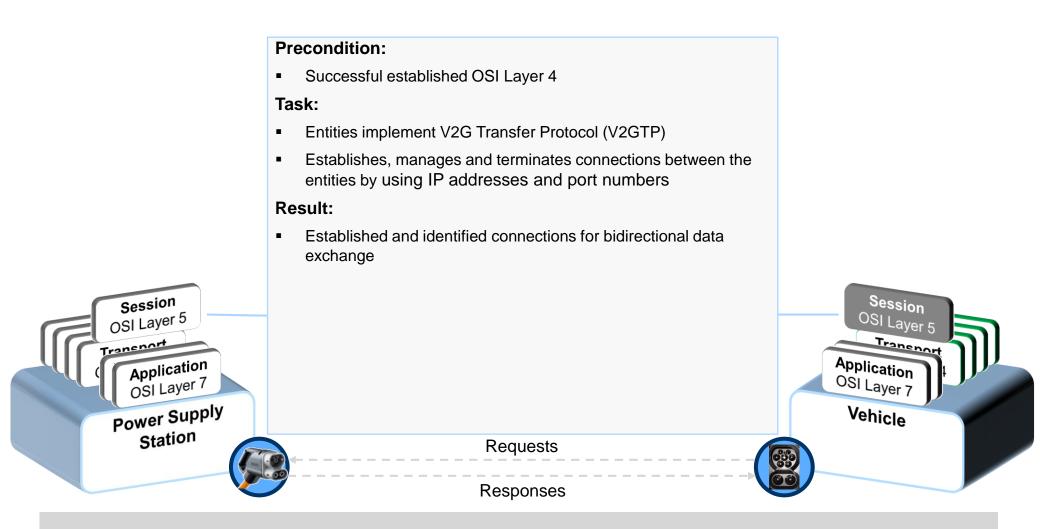
- > Layer controls the routing and switching of connections deciding which physical path the data should take.
- Standard Ref: ISO/IEC 15118-2 7.6¹⁾



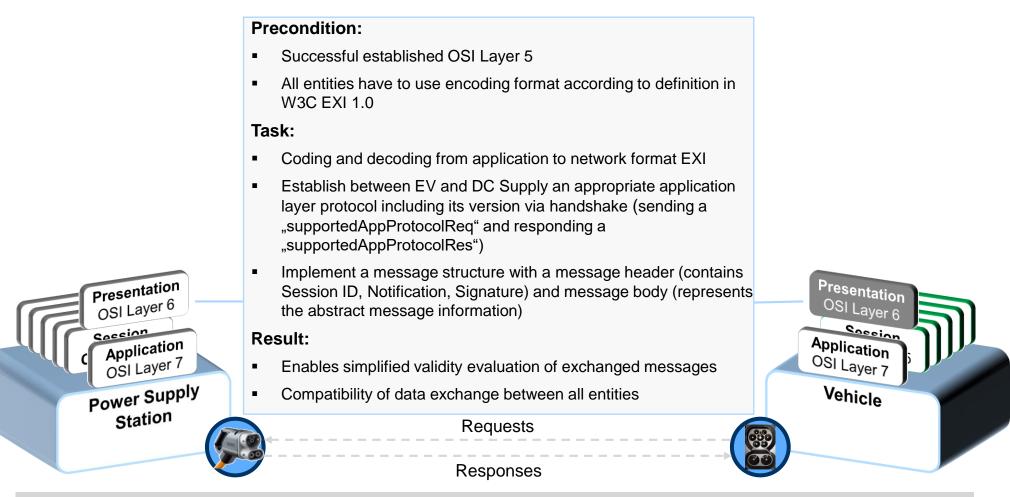
- > Layer ensures the error-free flow and congestion of the data stream with no losses or duplications.
- Standard Ref: ISO/IEC 15118-2 7.7 ¹⁾

²⁾ Not applicable in DIN SPEC 70121

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.



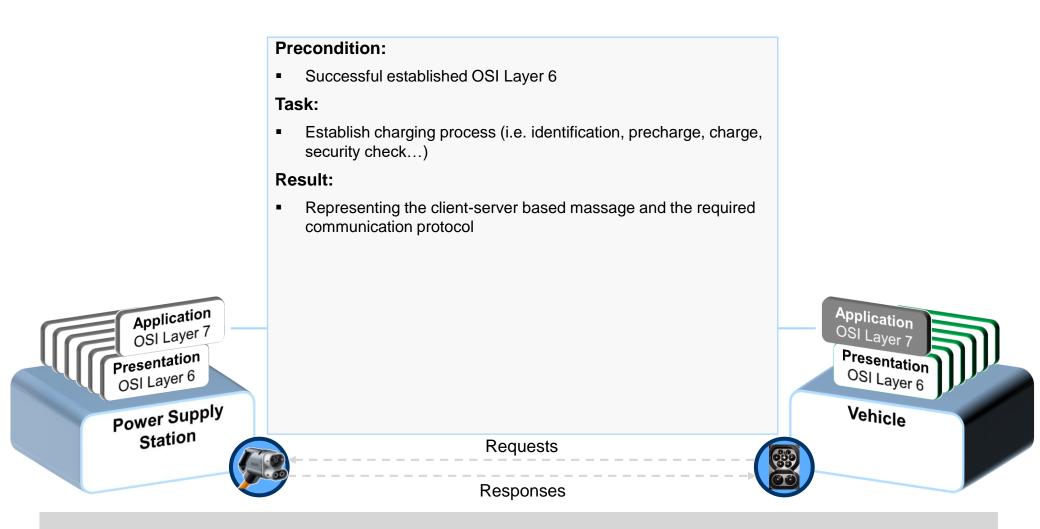
- > Layer establishes and identifies a connection for bidirectional data exchange.
- Standard Ref: ISO/IEC 15118-2 7.8 ¹⁾



Layer transforms system dependent data into an independent shape and enables thereby the syntactically correct data exchange between different systems. It can be viewed as the translator of the system.

Standard Ref: ISO/IEC 15118-2 7.9 ¹)

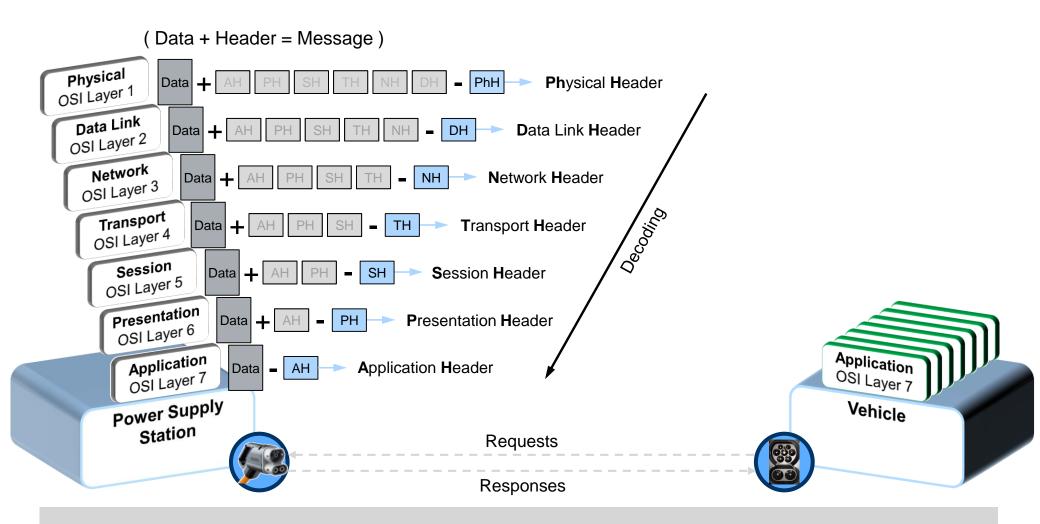
¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.



- > Layer is initializing and configuring the charge process of an EV.
- Standard Ref: ISO/IEC 15118-2 7.10¹⁾

Illustration of High Level Communication

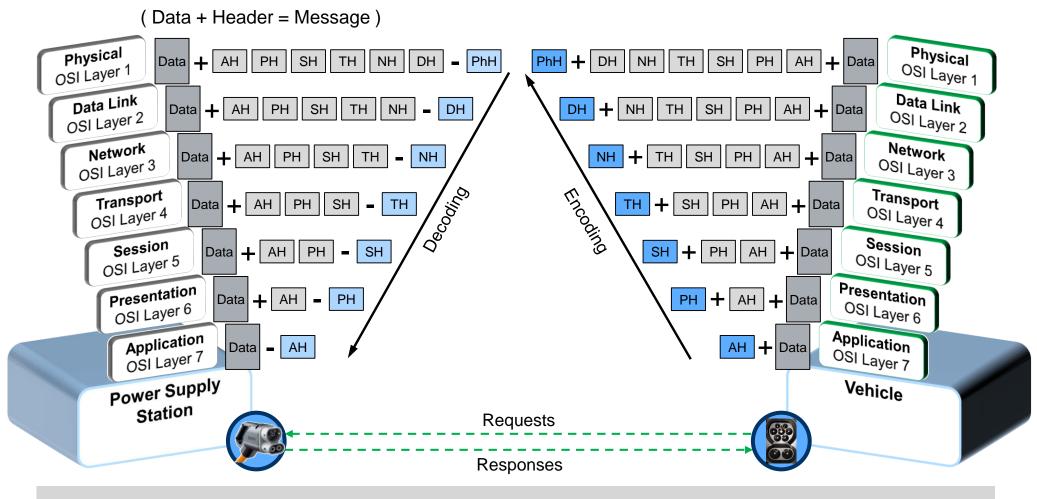
OSI-Layer-Model: Package Assembling



> Each Message contains the data packet and specific headers.

Illustration of High Level Communication

OSI-Layer-Model: Package Assembling



During the communication process each Layer is encoding (addition) or decoding (subtraction) the layer specific header.

Illustration of High Level Communication OSI-Layer-Model: Timeouts

ISO/IEC 15118-2

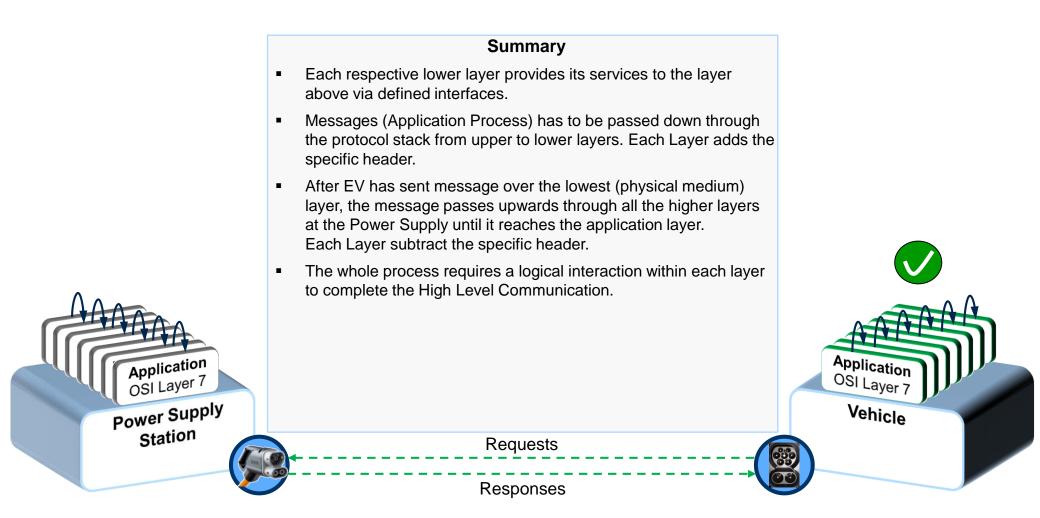
Table 103 — EVCC EVCC and SECC Message sequence and session timing parameter values

· · · · · · · · · · · · · · · · · · ·			Name	MessageType	Value [s]
Name	MessageType	Value [s]		SupportedAppProtocol	1,5
	SupportedAppProtocol	2	V2G_SECC_Msg_Performance_Time(MessageType)	SessionSetup	1,5
	SessionSetup	2		ServiceDiscovery	1,5
	ServiceDiscovery	2		ServicePaymentSelection	1,5
	ServicePaymentSelection	2		PaymentDetails	4,5
	PaymentDetails	5		ChargeParameterDiscovery	1,5
	ChargeParameterDiscovery	2		ChargingStatus	1,5
				MeteringReceipt	1,5
	ChargingStatus	2		PowerDelivery	1,5
V2G_EVCC_Msg_Timeout(MessageType)	MeteringReceipt	2		CableCheck	20
	PowerDelivery	2		PreCharge	0,1
	CableCheck	25		CurrentDemand	0,025
	PreCharge	1		WeldingDetection	0,1
	CurrentDemand	0,25		SessionStop	1,5
	WeldingDetection	1		CertificateInstall	4,5
	SessionStop	2		CertificateUpdate	4,5
	CertificateInstall	5	V2G_EVCC_Sequence_Performance_Time	(all messages)	40
	CertificateUpdate	5	V2G_SECC_Sequence_Timeout	(all messages)	60



- \succ Timeouts are defined in ISO/ IEC 15118¹), Part 2 and 3.
- > The above table is an illustration of how timeouts are specified.

Illustration of High Level Communication OSI-Layer-Model Summary



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behaviour:

• SLAC does not start after plug-in of connector

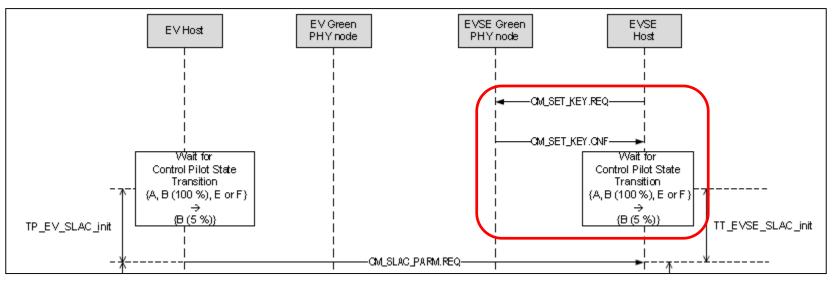
analysis:

- PLC chip inside EVSE is not ready for communication (e.g. ongoing reset of PLC module inside EVSE)
- EVSE is not part of the matching process

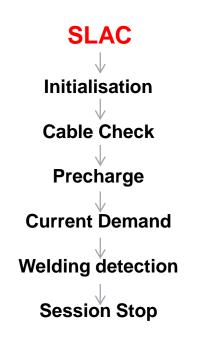
possible solution(s):

• (CM_Set_Key.req) shall be done by EVSE after every plug-out of the connector (change to state A)

Reset of PLC chip inside the EVSE is done before change of duty cycle to state B. EV will immedeately start SLAC at detecting state B.



source: DIN SPEC 70121:2014-12, 8.3.4, Figure 8



behaviour:

Sounding-sequence is send several times by EV

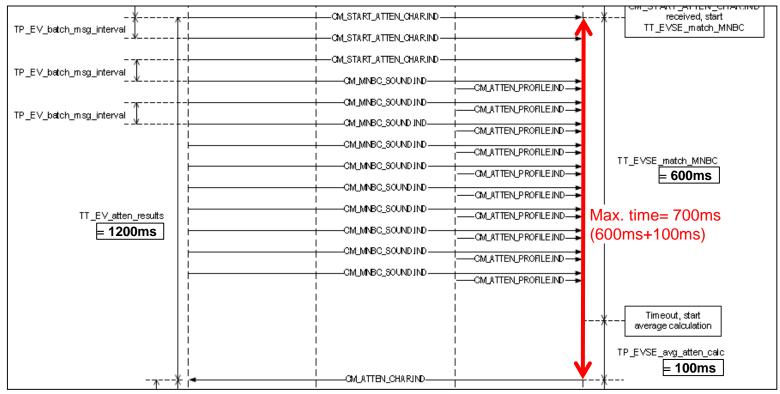
analysis:

- EV does not receive V2G-message CM_ATTEN_CHAR.IND by EVSE
- EV receives V2G-message CM_ATTEN_CHAR.IND too late

possible solution(s):

- Adjustments of transmission power of PLC-Chip inside EVSE
- Adjustments for processing inside EVSE

CM_ATTEN_CHAR.IND has to be send by EVSE, max.700ms after first CM_START_ATTEN_CHAR.IND from EV side is received



source: DIN SPEC 70121:2014-12, 8.3.4 , Figure 8

behaviour:

• EV interrupts after message CM_ATTEN_CHAR.IND is send by EVSE

analysis:

• The message CM_ATTEN_CHAR.IND does not include the correct number of "num_groups"

possible solution(s):

• The number of "num_groups" has to be equal to value, which is send in the same message (0x3A→ 58 num_groups)

behaviour:

EV interrupts after message CM_SLAC_Match.cnf is send by EVSE

analysis:

• Message CM_SLAC_Match.cnf is send as broadcast message

possible solution(s):

• Send message CM_SLAC_Match.cnf as unicast message according DIN SPEC 70121:2014-12, 8.3.3.3.2, Table 2

behaviour:

 EV interrupts after message ChargeParameterDiscovery.res is send by EVSE

<u>analysis</u>:

 Message ChargeParameterDiscovery.res does not contain the parameter EVSEMaxPowerLimit

possible solution(s):

 Implement the parameter EVSEMaxPowerLimit, which is mandatory in the message ChargeParameterDiscovery.res (DIN SPEC 70121:2014-12 [V2G-DC-626])

<u>behaviour</u>:

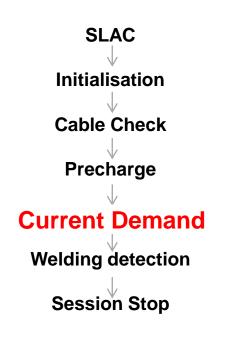
EV interrupts after exchange of several CurrentDemand messages

<u>analysis</u>:

 Due to excessive noise on the pilot (CP), the EV detecs a state change from state C to state B

possible solution(s):

- Improve EMC stability of the charger
- Implement some ferrit rings at the DC-output of the charger. DC+ and DC- cables have to be lead in parallel through the filter in the same direction for two or three turns
- Add filtering between the power part and the communication part of the charger Test EMC against IEC61851-21-2 (emission on charging cable)



behaviour:

EV interrupts after exchange of several CurrentDemand messages

<u>analysis</u>:

 EVSE is not able to manage CurrentDemand requests with higher current demand, before adjusting current from the older CurrentDemand.req message

possible solution(s):

• The EVSE has to process all current demand messages by the EV, even if they are send in short interval of time

behaviour:

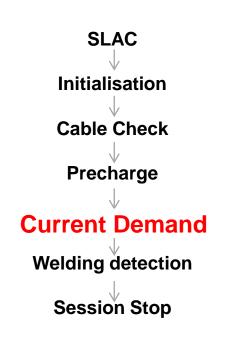
EV interrupts during CurrentDemand Phase

<u>analysis</u>:

 EVSE sending CurrentDemand.res with a different value for current and /or voltage, than physically applied values

possible solution(s):

- Check, if voltage is measured after any diode or similar, directly as close as possible to the DC-output
- Check, if the measured values are send correctly in the CurrendDemand.req



behaviour:

EVSE interrupts the charging process before reaching 100% SOC

<u>analysis</u>:

- possibility 1: EVSE interrupts, because the minimum charging current from EVSE is to high (e.g. 5A)
- possibility 2: EVSE interrupts charging, because charging time has expired

possible solution(s):

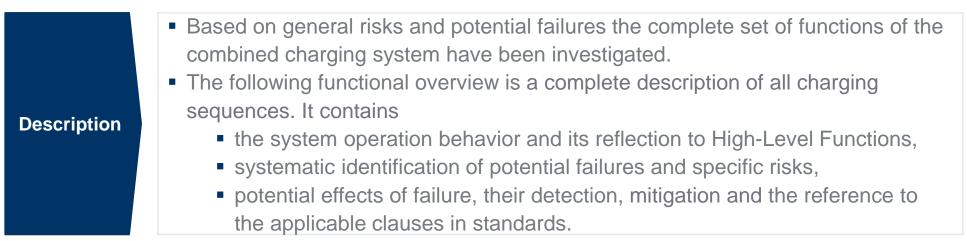
- 1. Change the lowest possible charging current to 1A
- 2. Do not use charging time as an abort criterion

Agenda

1 Introduction
2 Illustration of Supply Sequence
3 Illustration of Pulse Width Modulation
4 Illustration of SLAC Sequence
5 Illustration of High Level Communication
C Detential failures within a benning a service of (DINIOn as 70404 invalues of (all)
6 Potential failures within charging sequence (DINSpec 70121 implemented)
7 Safety Concept for Potential Failures within Supply Sequence
7 Safety Concept for Potential Failures within Supply Sequence

Functional Overview of the Combined Charging System

The Functional Overview shows potential failures within the Combined Charging System and their effects as well as the detection and mitigation.



Example

	Functional Overview
1. Sequence Phase	2. High-Level Function 3. Potential failure 4.* Potential effects / Detection / Mitigation / Standards
Mated	Establish electric connection Incomplete mating
Initialize	
* simplified system activity	

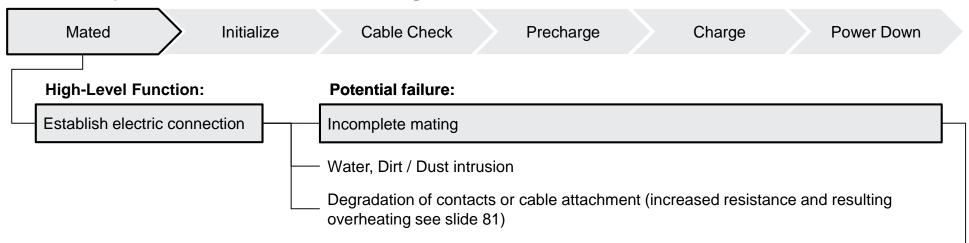
Exit Strategy

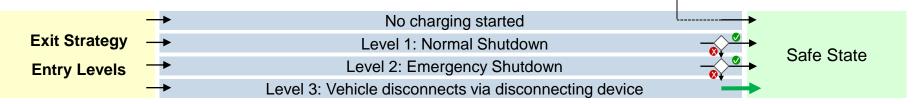
The defined Exit Strategy leads to the prevention of safety risks as the charging sequence can be terminated under certain conditions.

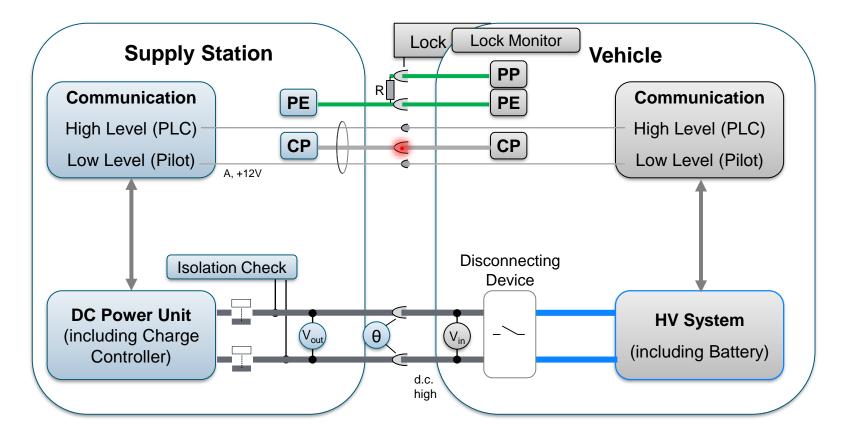
Description	 In order to prevent safety risks, the charging sequence shall be terminated at this point under certain conditions.
Terminated before energy	 If the energy transfer has not started yet, the sequence will be simply stopped such that the next phase will not be entered. In the following slides, this is used as Mitigation: "No charging allowed" and will end in a safe state:
started	No charging started
Terminated after energy started	 If the energy transfer has already started, the charging process would have to be terminated. This is ALWAYS a cascading chain of action that features several entry levels (3 level exit strategy): Normal Shutdown via PLC, current ramp down at max. 100A/s in a standardized time window. If this is not successful, the next level will be triggered automatically.
	Level 1: Normal Shutdown Safe State
	 Emergency Shutdown via pilot, initiated by EV (Pilot-> B2) or station (Pilot -> B1), current ramp down at min. 200A/s in a standardized time window. If this is not successful, the next level will be triggered automatically.
	Level 2: Emergency Shutdown
	 Vehicle disconnects via disconnecting device. Designed for disconnection under load. Level 3: Vehicle disconnects via disconnecting device Safe State

Sequence Phase: Mated

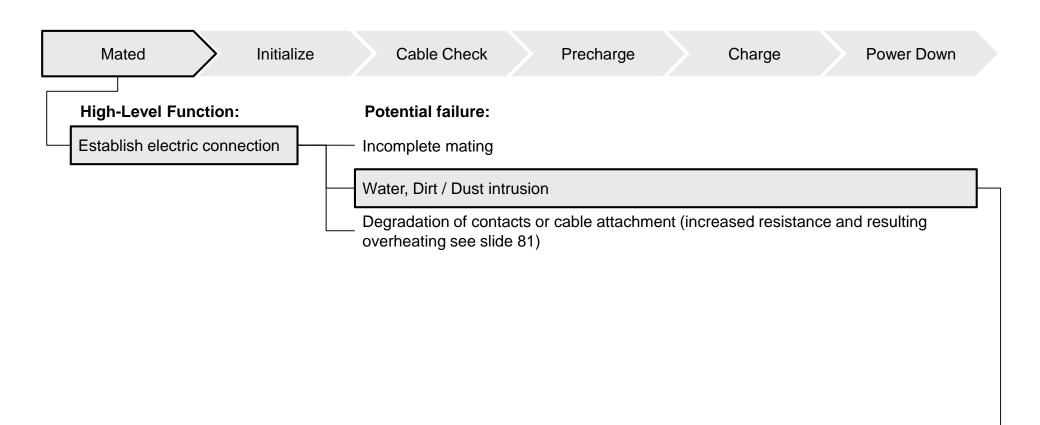
Certain failures have been identified for the following phase. The failure prevention measures/exit strategies will lead to a safe state.

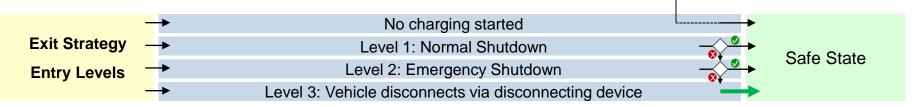


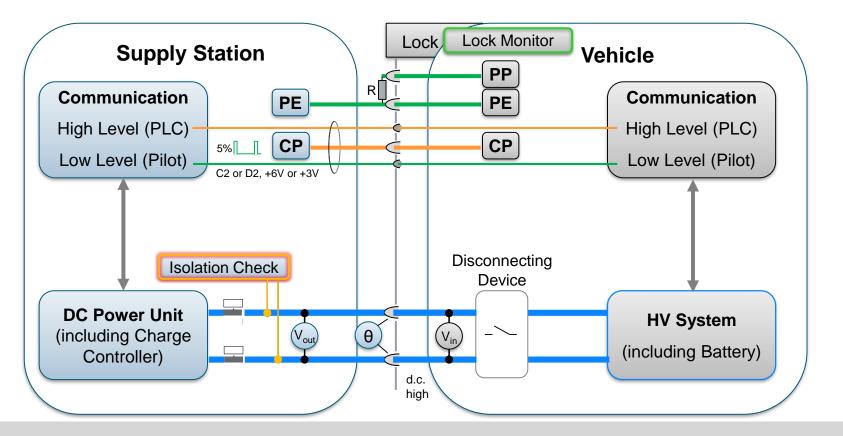




- > Potential Effect: Overlapping of contacts not sufficient, reduced current capability
- Detection: No CP contact detected (required to enter next phase)
- Mitigation: No charging started
- Standard Ref: IEC 61851-23 CC.1a (t0) and IEC61851-23 CC.1, CC.2, CC.3, CC.4

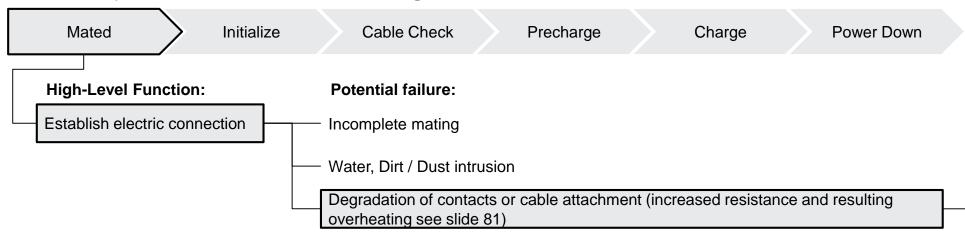


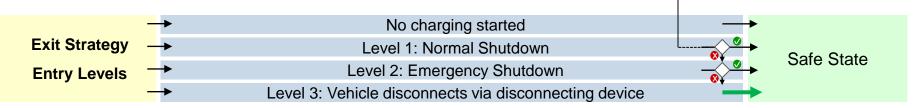




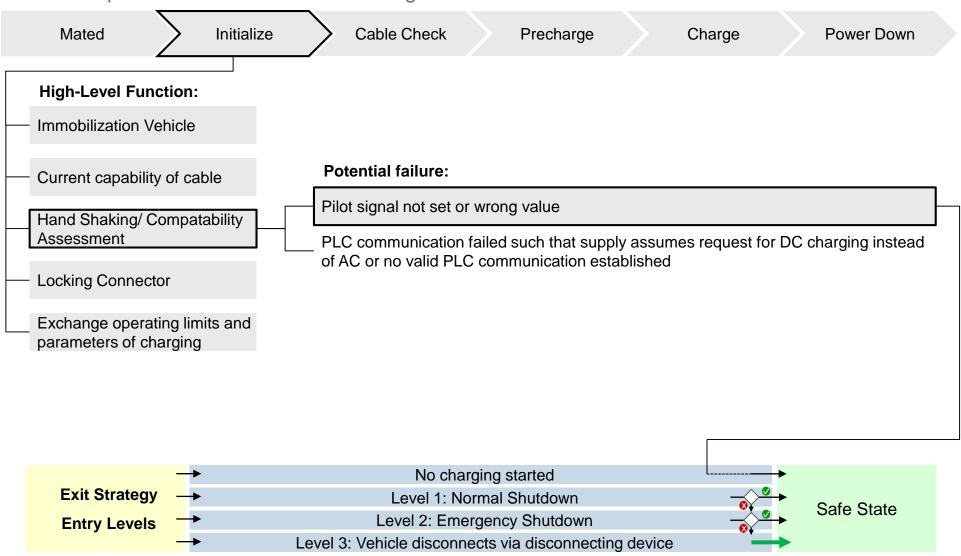
- Potential Effect: Insulation resistance decreases
- > Detection: Isolation Check is performed by Supply Station including self test
- Mitigation: Isolation Check = fault -> no charging started (Drainage in Inlet. Coupler (plugged system) = IP44)
- Standard Ref: Isolation Check IEC 61851-23, CC.5.1, IP44 IEC 62196-1 11.3.1

Sequence Phase: Mated

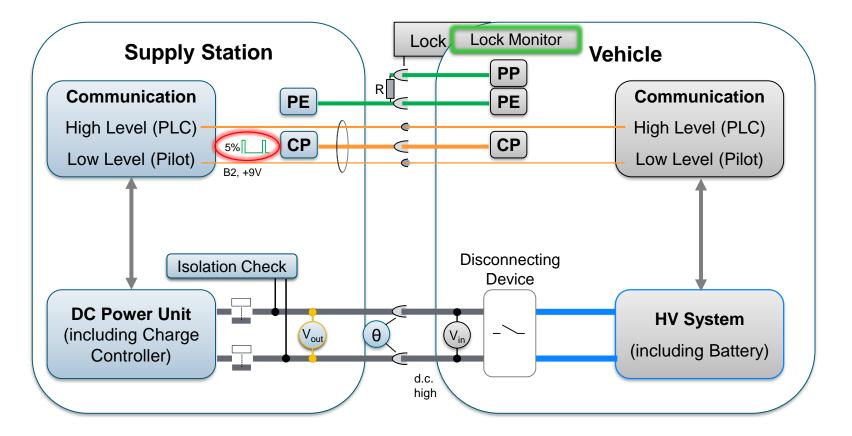




Sequence Phase: Initalize



Potential Failure: Pilot Signal not set or Wrong Value

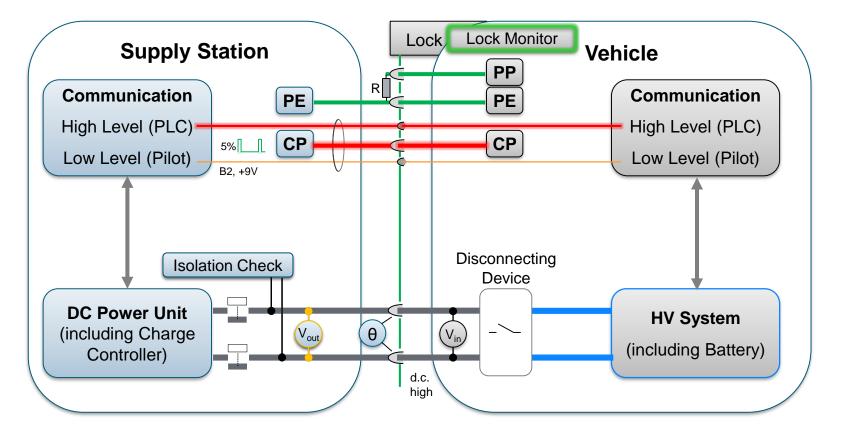


- Potential Effects: No or invalid pilot signal
- Detection: Vehicle validates signal against standardized definitions
- Mitigation: No charging started
- Standard Ref: IEC 61851-23, CC.1a time stamp t0/t4 and IEC61851-23 CC.1, CC.2, CC.3, CC.4

Sequence Phase: Initalize

			0				
Mated	Initialize	\sum	Cable Check	Precharge	e Cl	narge	Power Down
High-Level Funct Immobilization Veh Current capability of Hand Shaking/ Con Assessment Locking Connector Exchange operatin parameters of char	nicle of cable mpatability og limits and		ply assumes req	or wrong value failed such that n uest for DC charg			established or
Exit Strategy						(
			Level 1: Normal Shu			Øy ø	Safe State
Entry Levels				ergency Shutdowr		0	
		Level 3:	: vehicle disconr	nects via disconne	cting device		

Potential Failure: PLC Communication Failed or Incompatible

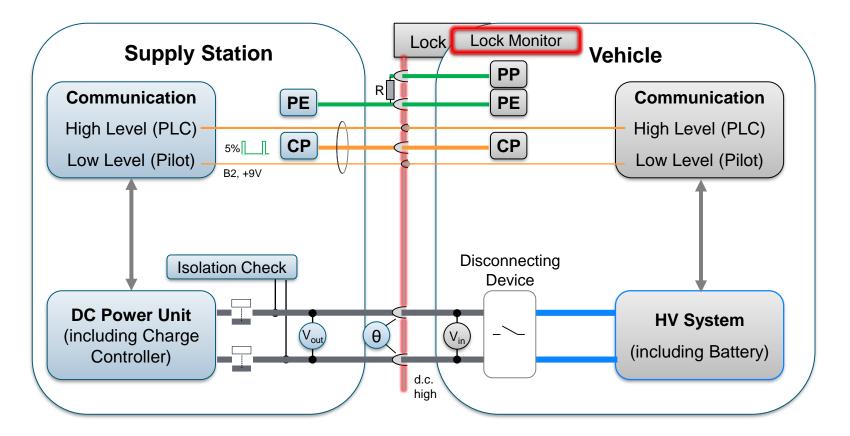


- > Potential Effects: Misinterpretation or incompatibility of PLC information
- Detection: Compatibility check (version based)
- Mitigation: No charging started
- Standard Ref: ISO/IEC 15118-2¹⁾

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.

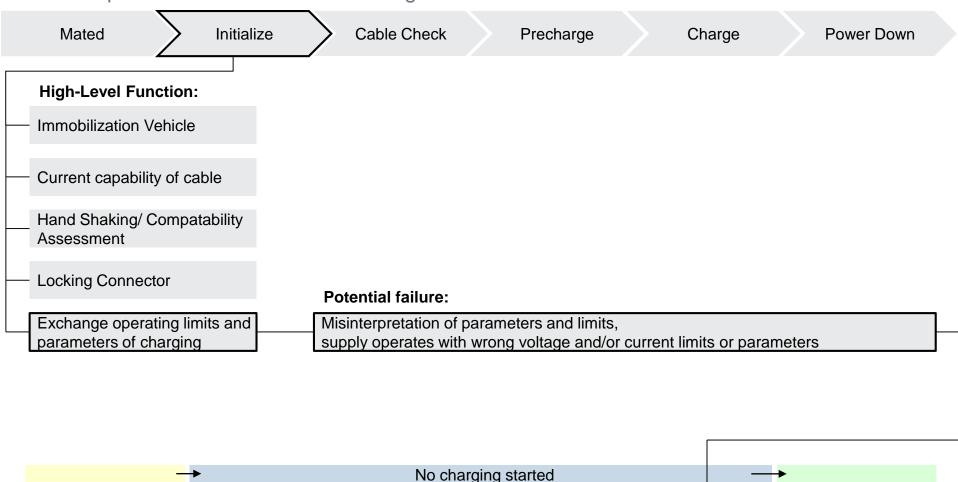
Sequence Phase: Initalize

Mated Initialize	Cable Check Precharge	Charge	Power Down	
High-Level Function: Immobilization Vehicle Current capability of cable Hand Shaking/ Compatability Assessment Locking Connector Exchange operating limits and parameters of charging	Potential failure: Locking failed]_
Exit Strategy Entry Levels	No charging started Level 1: Normal Shutdown Level 2: Emergency Shutdown Level 3: Vehicle disconnects via disconnecting device		Safe State	

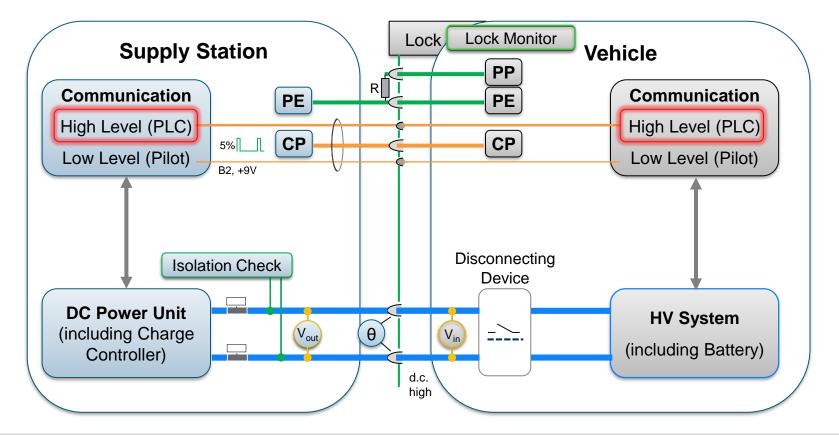


- Potential Effect: Connector is not locked and can be removed
- Detection: Lock monitoring signals error
- Mitigation: No charging started
- Standard Ref: IEC 62196-3, 16.301, ISO 17409 Clause 9, IEC 61851-23 CC.5.3

Sequence Phase: Initalize

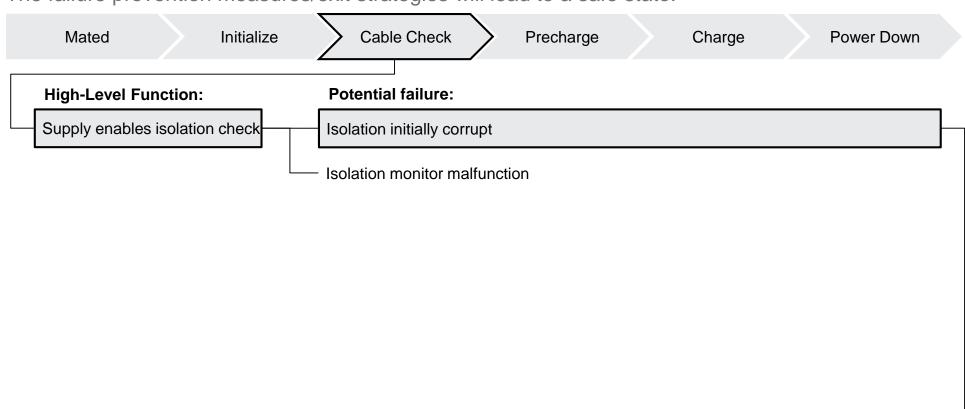


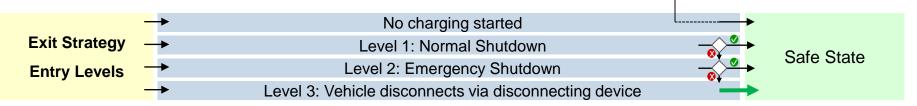
Potential Failure: PLC Communication Error: Misinterpretation of Parameters and Limits



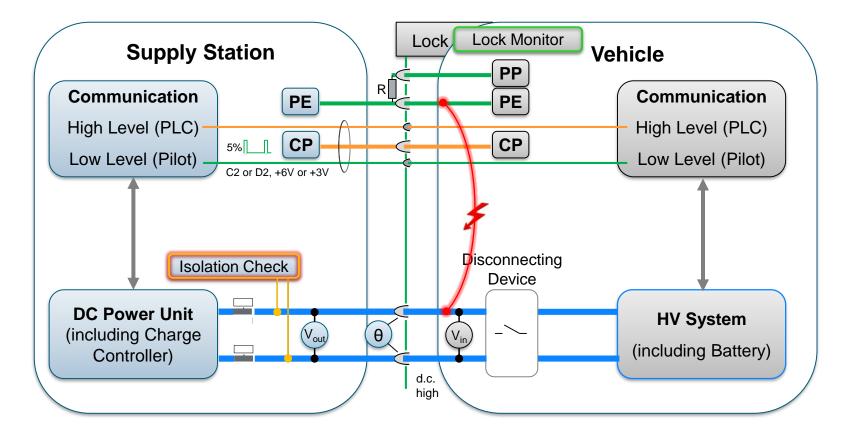
- > Potential Effects : Later during charging: 1) Overvoltage, 2) Overcurrent, 3) Reverse current
- Detection: 1&2) Voltage and current measurement during charging
- Mitigation: 1&2) EV initiated emergency shutdown. 3) Prohibited and ensured by supply
- Standard Ref: IEC 61851-23 CC for 1 and 2, IEC 61851-23 101.1.5 for 3

Sequence Phase: Cable Check



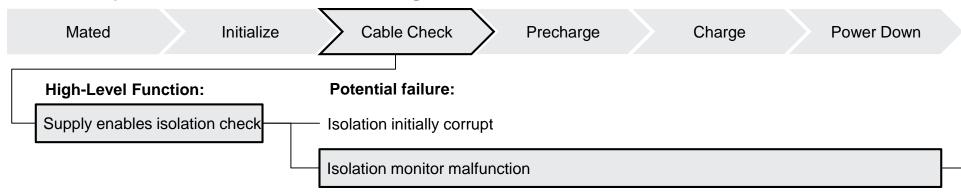


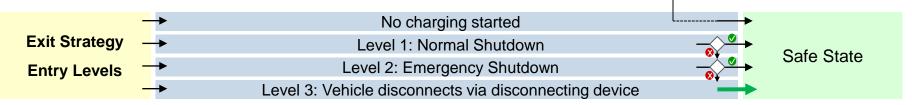
Potential Failure: Isolation Initially Corrupt

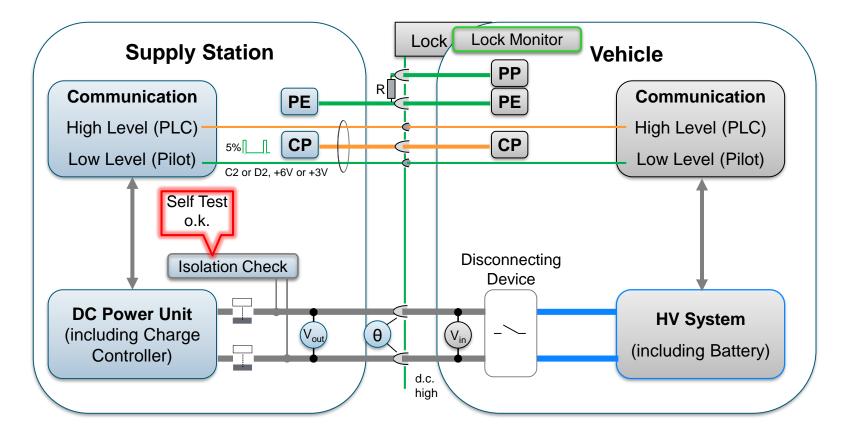


- > Potential Effects: Connection between HV system and supply may lead to strike or arc
- > Detection: Perform initial isolation check at 500V (mandatory for supply, optional for vehicle)
- Mitigation: No charging started
- Standard Ref: IEC 61851-23, CC5.1

Sequence Phase: Cable Check

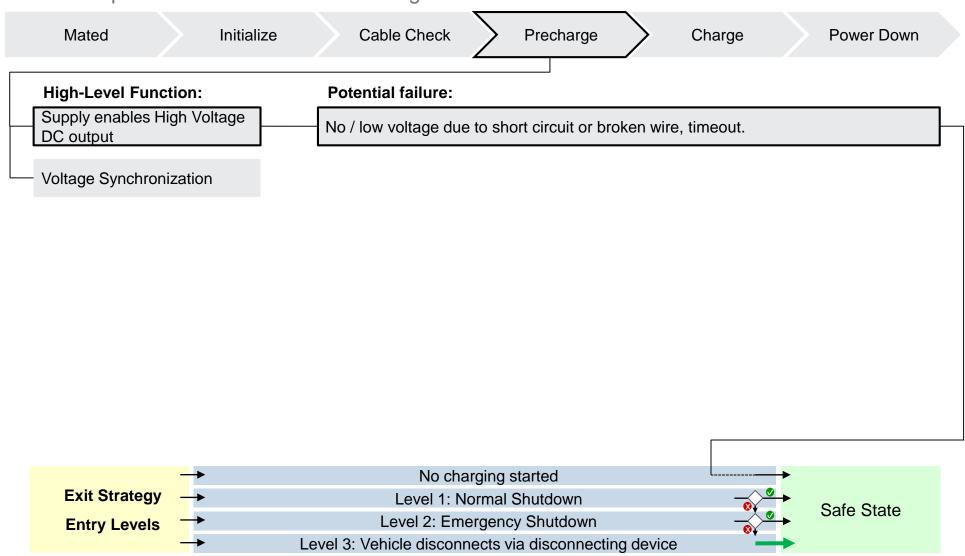




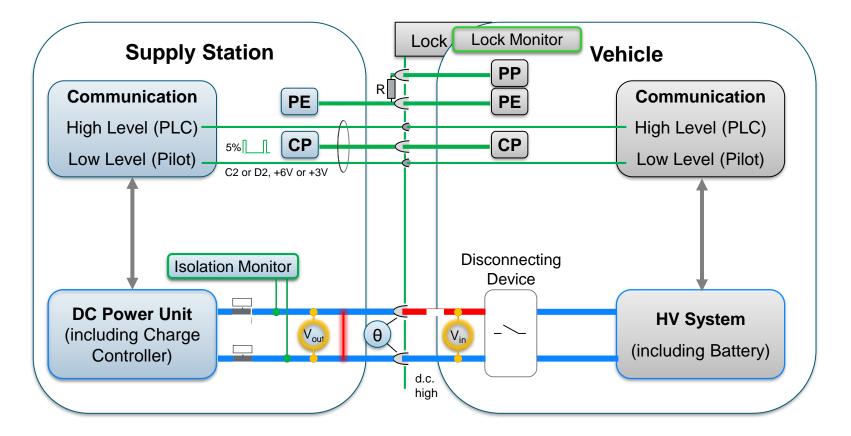


- Potential Effects: Corrupted isolation not detected.
- Detection: Perform isolation monitor self test
- Mitigation: No charging started
- Standard Ref: IEC 61851-23, CC5.1

Sequence Phase: Precharge

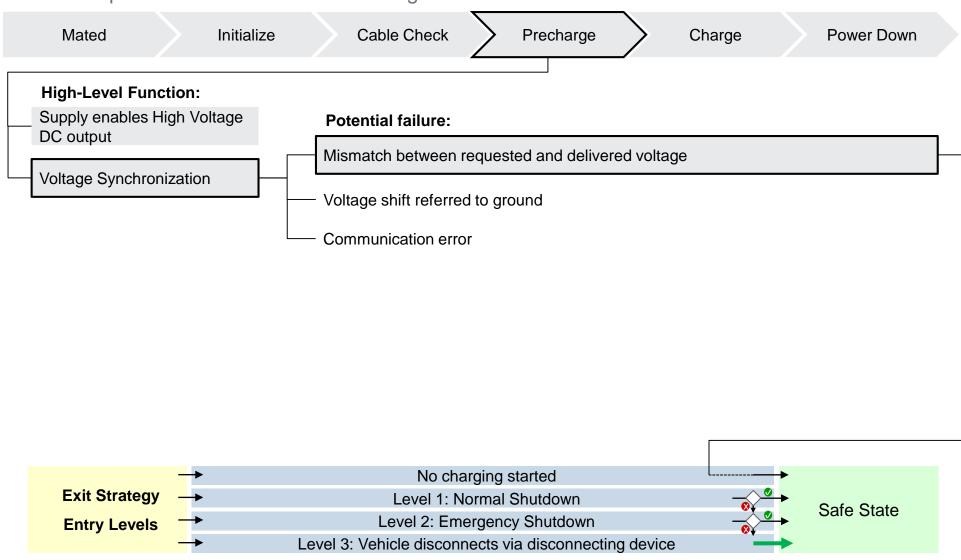


Potential Failure: Cable Defect – Short Circuit or Broken Wire

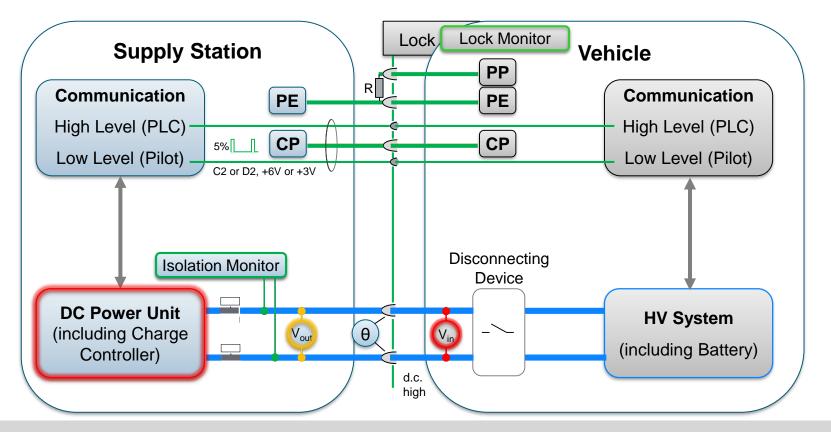


- Potential Effect: Precharge voltage cannot be established
- Detection: Voltage measurement
- Mitigation: Timeout error, no charging started
- Standard Ref: ISO 17409 13.4.1, IEC 61851-23, 6.4.3.110

Sequence Phase: Precharge



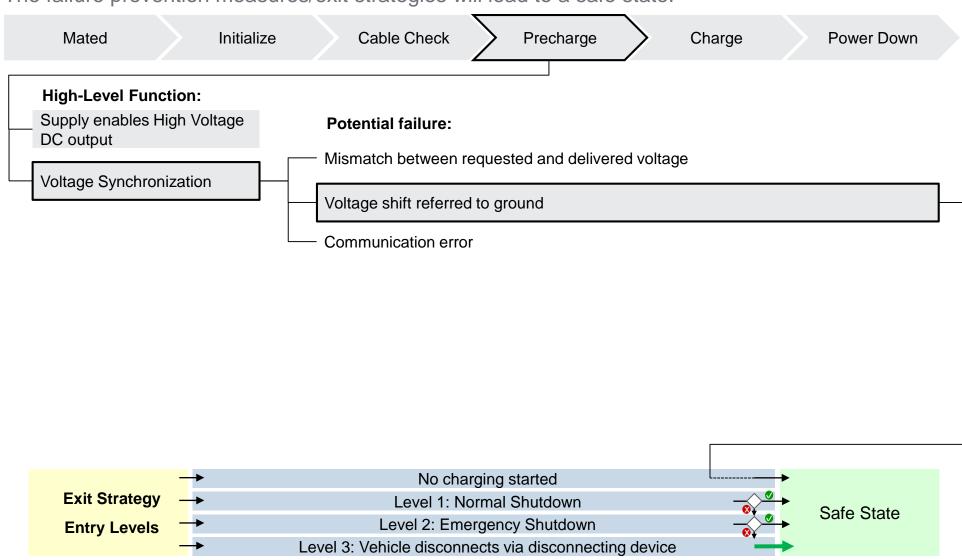
Potential Failure: Supply Control Malfunction: Requested Voltage Not Delivered

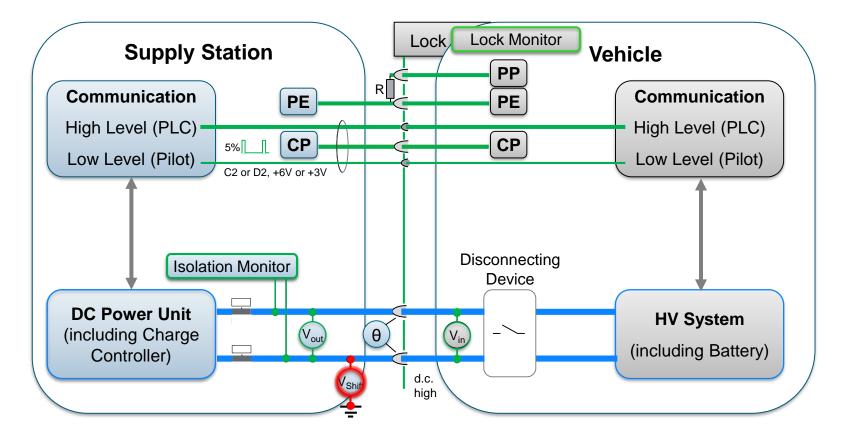


- > Potential Effects: Precharge Voltage incorrect. High power inrush current
- > Detection: Vehicle input voltage measurement and consistency check with requested supply voltage
- > Mitigation: Vehicle disconnecting device still open. No charging started.
- Implemented in ISO/IEC 15118-2¹⁾ 8.7.2.2, ISO 17409 5.6.2, ISO 17409, 9.1 last paragraph

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.

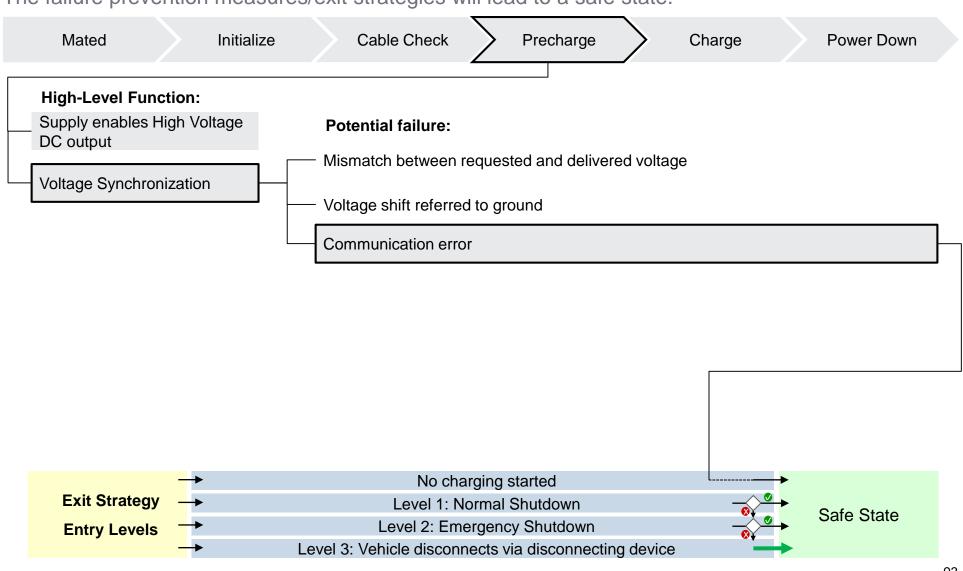
Sequence Phase: Precharge



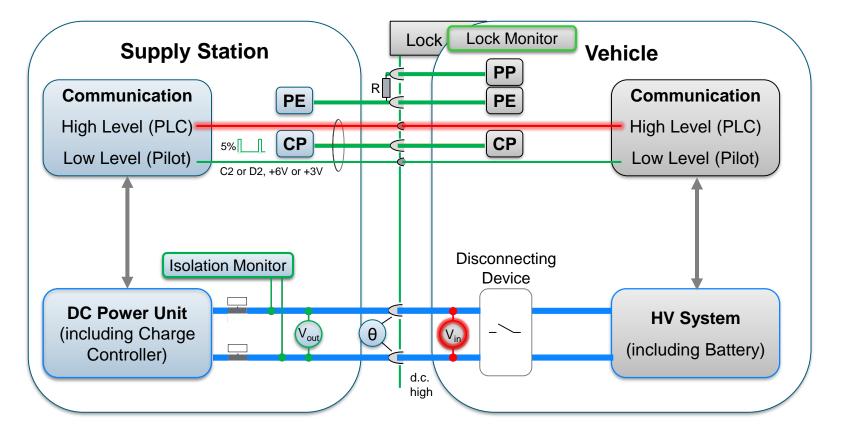


- Potential Effects: Isolation breakdown/stress caused by excessive voltage
- Mitigation: Limit voltage shift (V_{shift}) caused by Supply Station
- Standard Ref: IEC 61851-23 6.4.3.113, IEC 61851-23, 6.4.3.113

Sequence Phase: Precharge

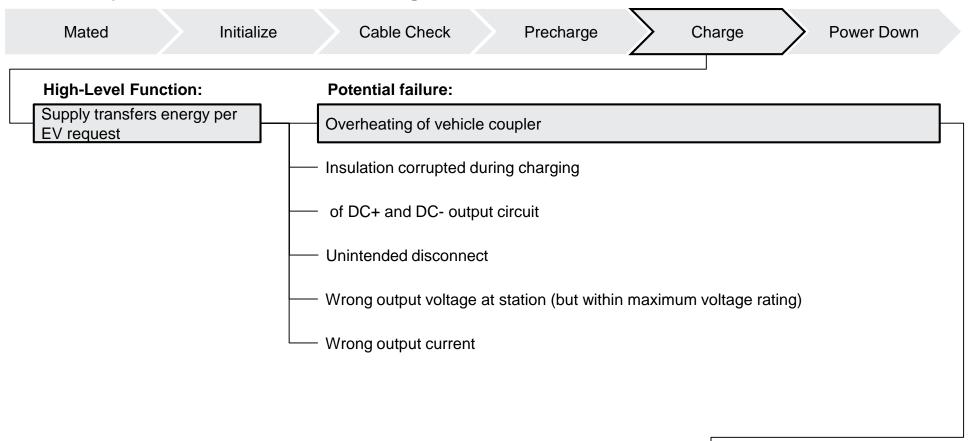


Potential Failure: Communication Error (e.g. manipulation, external attack)

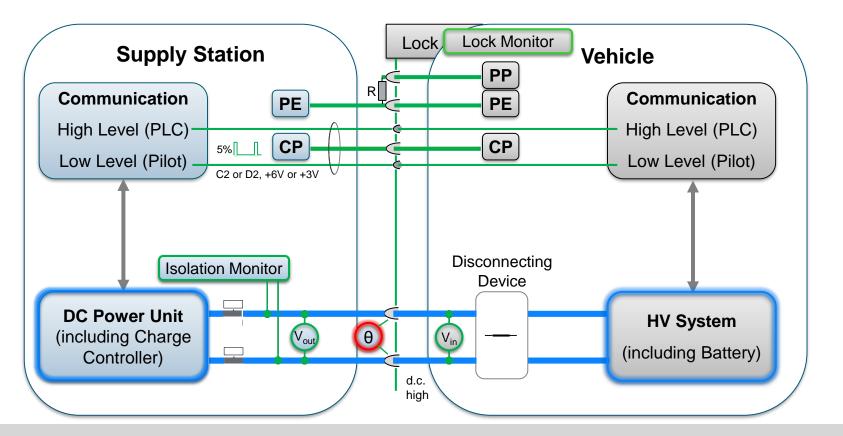


- Potential Effects: Incorrect voltage supplied; Timeout
- Detection: Input voltage measurement and consistency check with requested supply voltage
- > Mitigation: Vehicle disconnecting device still open, no charging started
- Standard Ref: ISO/IEC15118-2¹⁾, 8.7.2.2, ISO 17409, 9.1 last paragraph

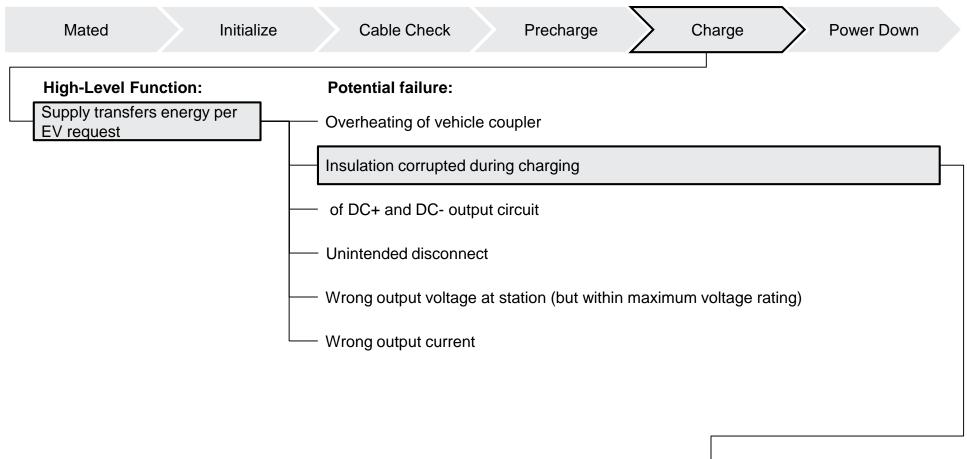
¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.



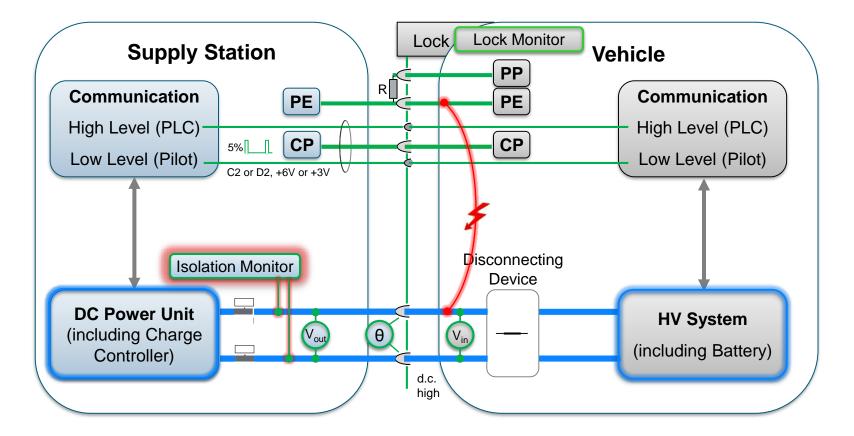
	→	No charging started	
Exit Strategy	→	Level 1: Normal Shutdown	Sofa Stata
Entry Levels	-	Level 2: Emergency Shutdown	Safe State
-	→	Level 3: Vehicle disconnects via disconnecting device	



- > Potential Effect: Isolation damage of insolation material supporting live parts
- > Detection: Temperature monitoring of connector contacts
- Mitigation: Temperature limited by Supply Station. Supply Station will initiate normal shutdown.
- Standard Ref: IEC 61851-23, Annex CC.5.2, IEC 61851-23, CC.4.2 and ISO 17409, 9.6

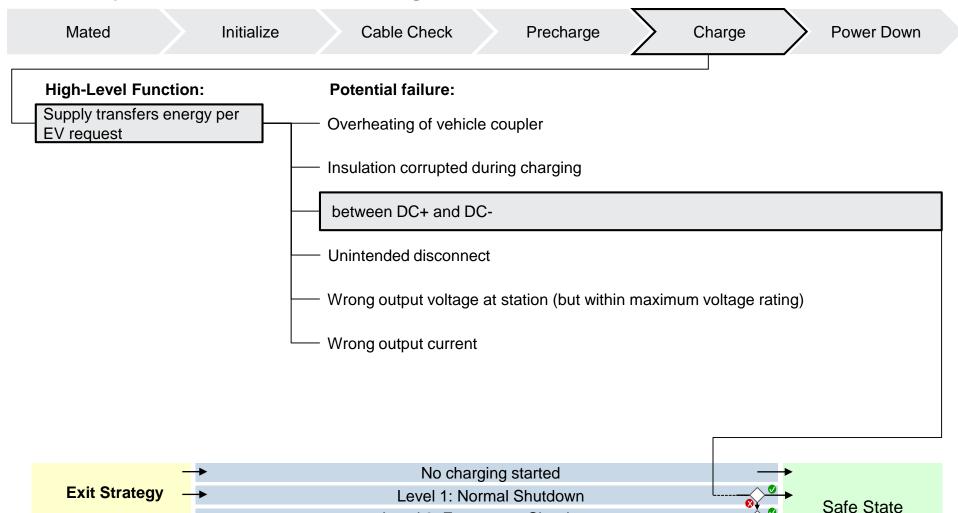


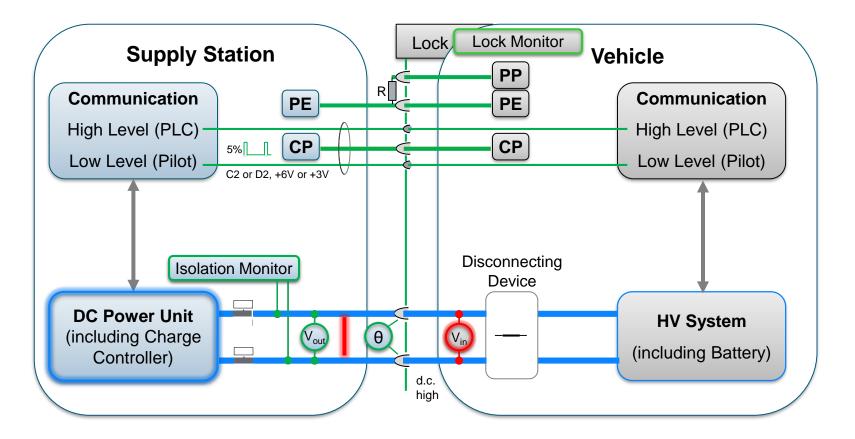
Potential Failure: Insulation Corrupted during Charging



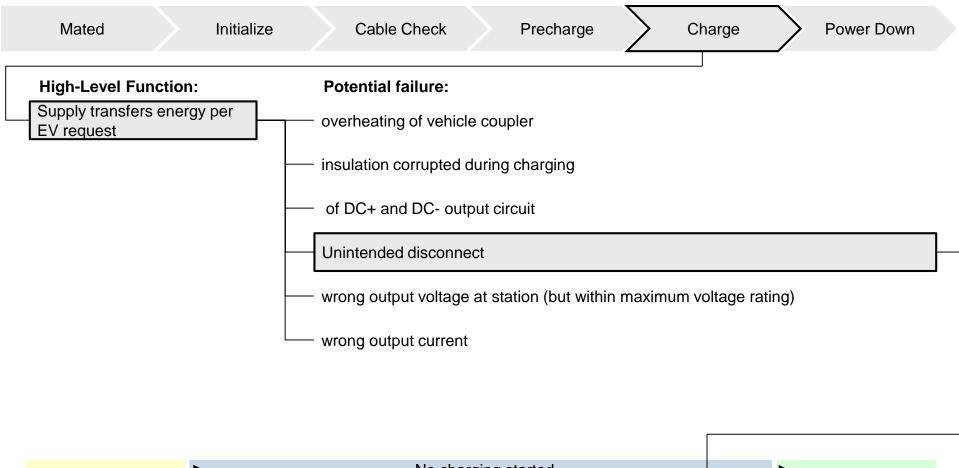
- Potential Effect: Isolation fault
- Detection: Continuous isolation monitoring at station (<100kOhm)</p>
- Mitigation: Fault state of isolation monitor and supply initiated normal shutdown
- Standard Ref: IEC 61851-23, Annex CC.5.1

Entry Levels

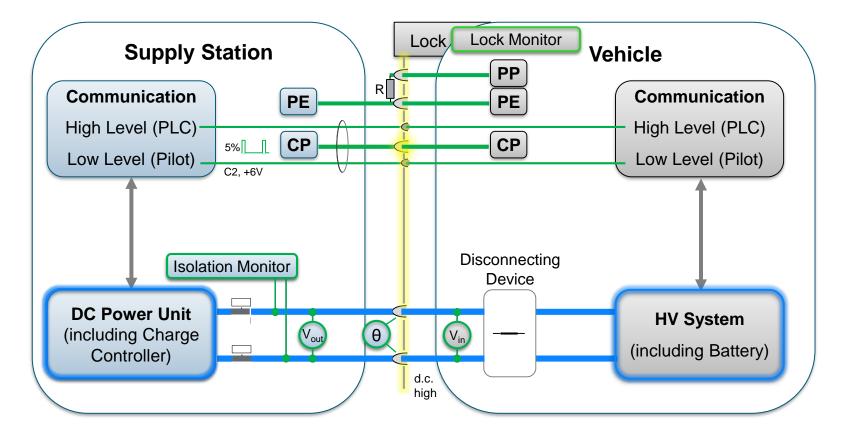




- Potential Effects: Overheating, Arching
- Detection: EV and EVSE voltage measurement recognises low voltage
- Mitigation: Vehicle over-current protection, vehicle initiated normal shutdown
- Standard Ref: ISO 17409 Clause 6.

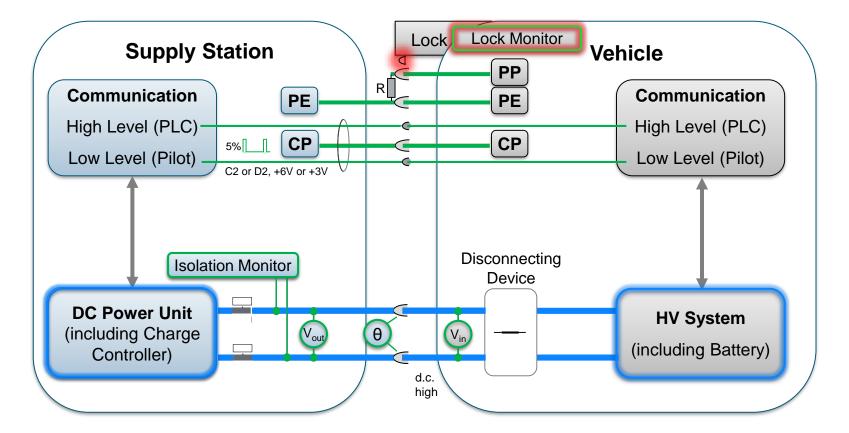


Prevention by design for Unintended Disconnect

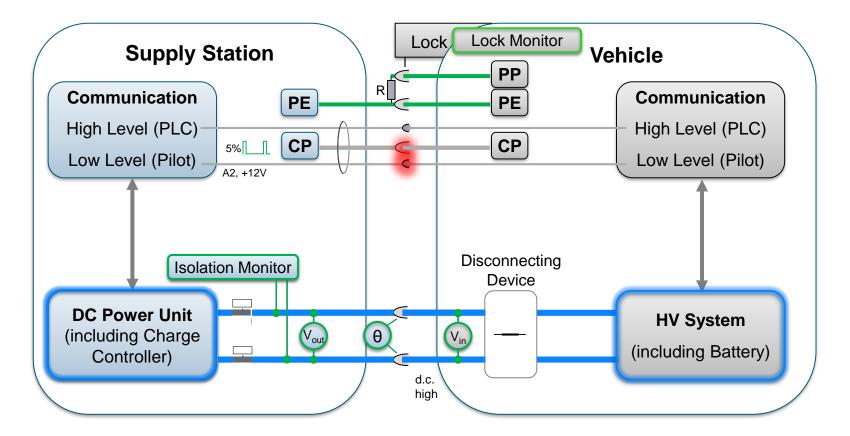


- Potential Effect: Hot disconnect with arc
- Detection: None required
- Mitigation: Locking of connector (752N)
- Standard: IEC 62196-3 26.302, ISO 17409 Clause 9, IEC 61851-23 6.4.3.104

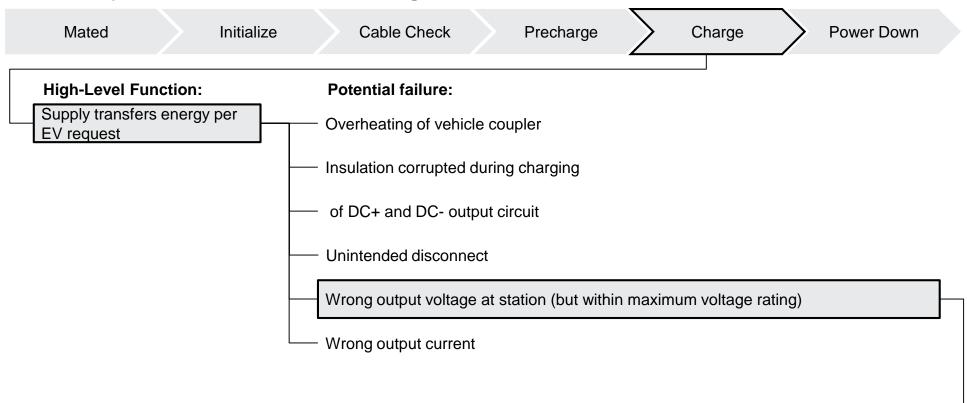
Potential Failure: Locking Failure (Without Disconnection)

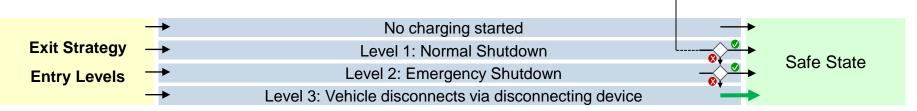


- Potential Effect: Connector can be unplugged under load
- Detection: Lock monitor has status fault
- Mitigation: Vehicle initiated emergency shutdown
- Standard Ref: ISO 17409 Clause 9

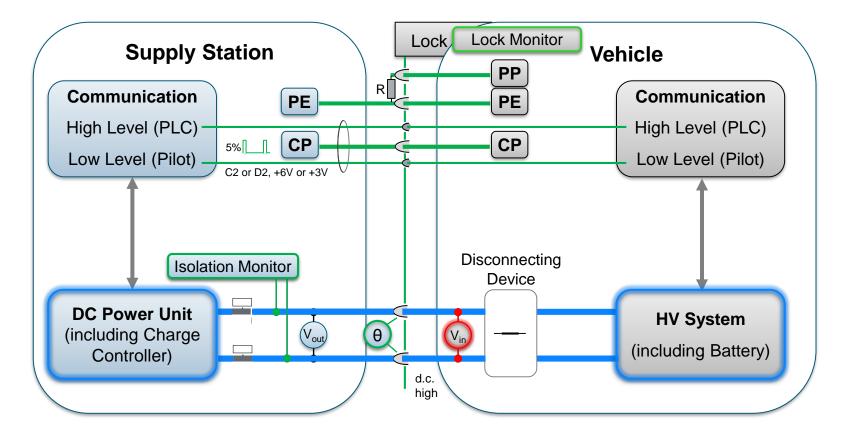


- Potential Effect: Hot disconnect with arc
- Detection: Interlocking Interruption of CP (state change from C2 -> A2)
- Mitigation: CP lost shutdown (<5A within 30ms, <60V within 100ms)</p>
- Standard Ref: IEC 61851-23 9.4, IEC 61851-23 Annex CC.5.4

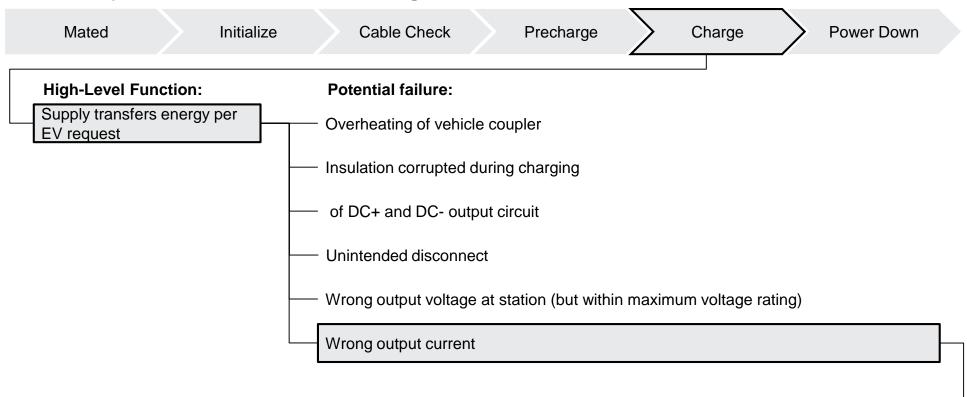


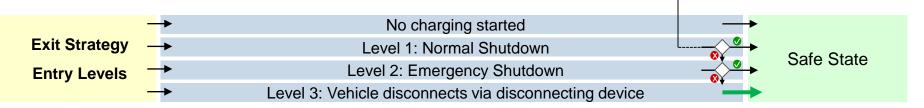


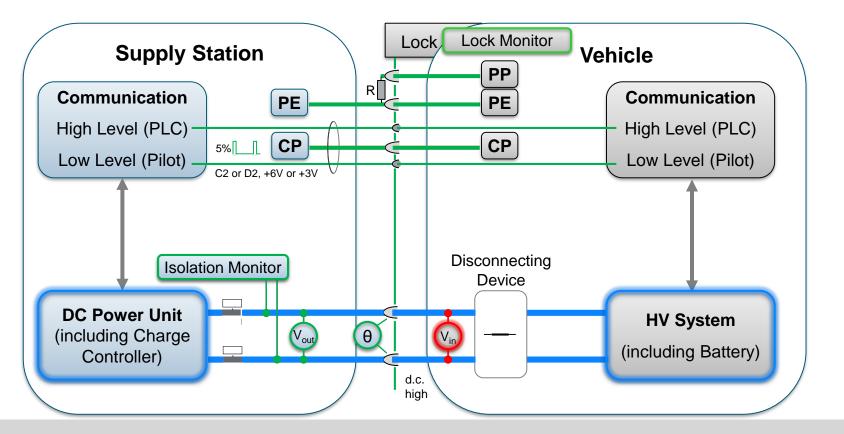
Potential Failure: Wrong Output Voltage at Station (Within Maximum Voltage Rating)



- > Potential Effect: Higher voltage at output than requested or lower voltage (may lead to reverse power flow)
- Detection: Voltage measurement within EV and consistency check with requested voltage
- Mitigation: 1. Voltage change request, if no reaction: 2. Normal shutdown
- Standard Ref: ISO 17409, 9.4



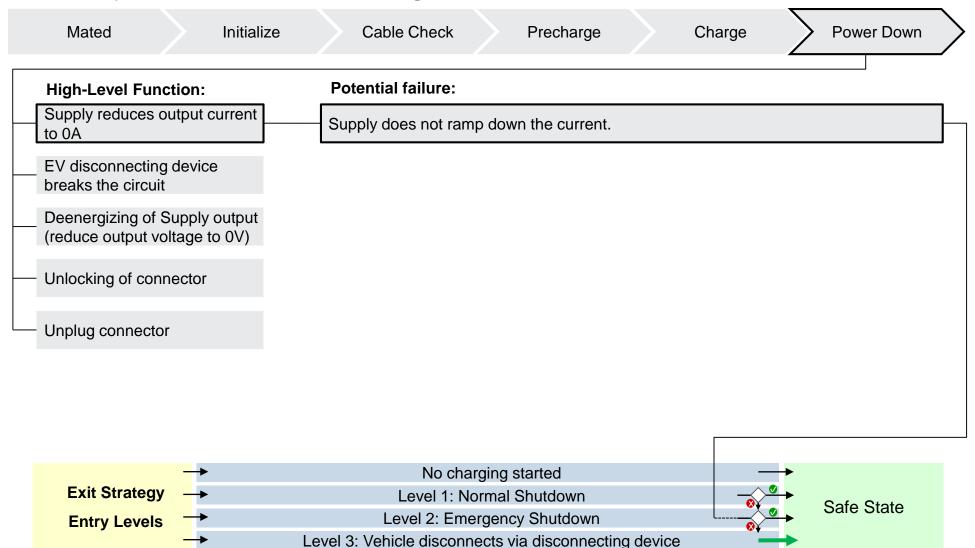




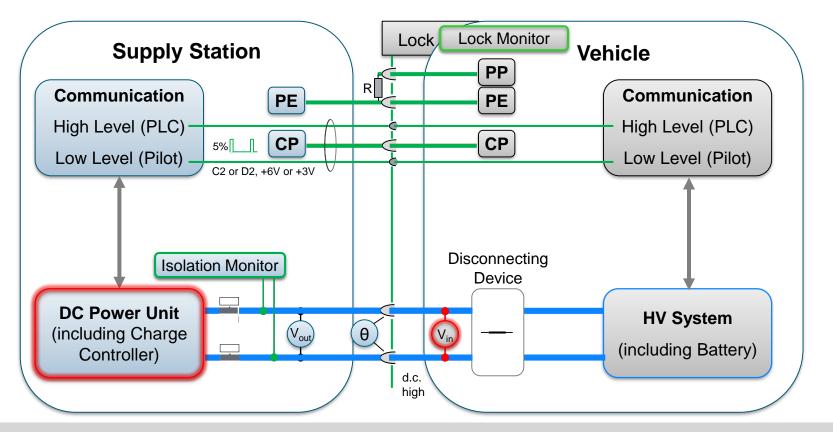
- > Potential Effect: Overcurrent, overheating of components in vehicle due to high current
- Detection: Current measurement within EV
- > Mitigation: Entry point Safe State: Vehicle initiated normal shutdown, vehicle fuse within HV system breaks
- Standard Ref: ISO17409, Third paragraph

Sequence Phase: Power Down

Certain failures have been identified for the following phase. The failure prevention measures/exit strategies will lead to a safe state.



Potential Failure: Supply does not Ramp Down Voltage



- Potential Effects: Overvoltage, overcurrent
- Detection: Vehicle input voltage measurement, current derived
- Mitigation: Vehicle disconnecting device opens, Vehicle initiated emergency shutdown
- Standard Ref: ISO/IEC 15118-2¹⁾, 8.7.2.2, ISO17409, third paragraph

¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.

There are no failures for the marked High Level Function.

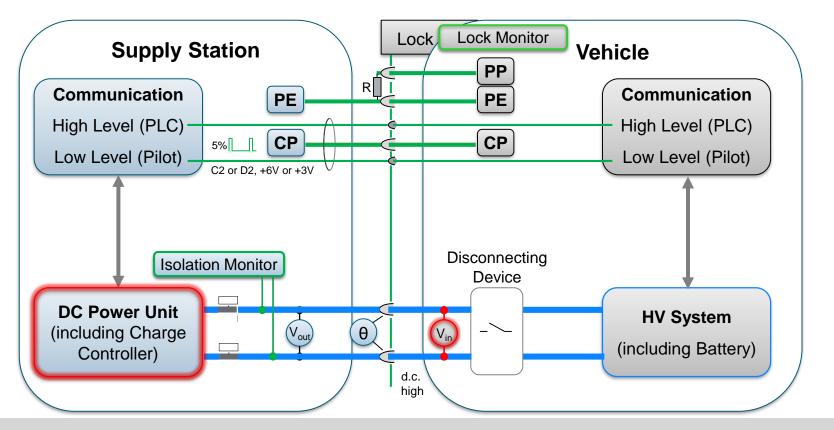
Mated	Initialize	Cable Check	Precharge	Charge	Power Down
High-Level Fun Supply reduces of to 0A					
EV disconnecting breaks the circui					
Deenergizing of (reduce output ve					
— Unlocking of con	nector				
Unplug connecto	pr				

	-	No charging started	
Exit Strategy	→	Level 1: Normal Shutdown	Safe State
Entry Levels	->	Level 2: Emergency Shutdown	Sale State
-	->	Level 3: Vehicle disconnects via disconnecting device	

Certain failures have been identified for the following phase. The failure prevention measures/exit strategies will lead to a safe state.

Mated	Initialize	Cable Check	Precharge	Charge	\sum	Power Down
High-Level Fun Supply reduces of to 0A EV disconnecting breaks the circuit Deenergizing of (reduce output vo Unlocking of con	output current g device Supply output oltage to 0V)	Potential failure: Remaining high volta	ge on connector			
Exit Strategy Entry Levels		Level 1: No	rging started ormal Shutdown rgency Shutdown			Safe State
,	-	Level 3: Vehicle disconn		g device	*	Keep Lock

Potential Failure: Supply does not De-Energize (Remaining high voltage on connector)



- Potential Effects: Overvoltage
- Detection: Vehicle input voltage measurement
- Mitigation: Sequence stopped, next function cannot be entered (unlocking), keep lock
- Standard Ref: ISO/IEC 15118-2¹, 8.7.2.2, ISO 17409, 5.5.3

There are no failures for the marked High Level Function.

Mated I	Initialize Cable Check	Precharge	Charge	Power Down
High-Level Function: Supply reduces output cur to 0A EV disconnecting device breaks the circuit Deenergizing of Supply ou (reduce output voltage to 0) Unlocking of connector Unplug connector	utput			
Exit Strategy	Level 1: N Level 2: Em	arging started ormal Shutdown ergency Shutdown nects via disconnecting devic	e	Safe State

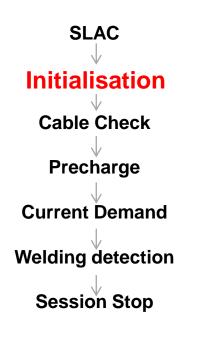
Certain failures have been identified for the following phase. The failure prevention measures/exit strategies will lead to a safe state.

Mated	Initialize	Cable Check	Precharge	Charge	e Power Down	>
High-Level Fun Supply reduces of to 0A EV disconnecting	output current g device					
breaks the circuit Deenergizing of ((reduce output vo	Supply output					
- Unlocking of con		Potential failure:				
Unplug connecto)r	Connector cannot be	e unplugged – no HV	-Safety Risk	-	
Exit Strategy			rging started ormal Shutdown			
Entry Levels		Level 2: Eme	ergency Shutdown	_	Safe State	

Level 3: Vehicle disconnects via disconnecting device

Agenda

1 Introduction
2 Illustration of Supply Sequence
3 Illustration of Pulse Width Modulation
4 Illustration of SLAC Sequence
5 Illustration of High Level Communication
6 Potential failures within charging sequence (DINSpec 70121 implemented)
7 Safety Concept for Potential Failures within Supply Sequence
8 Additional key points for EVSE's
9 Relevant Standards



There can be two different ways for the customer to start the charging process:

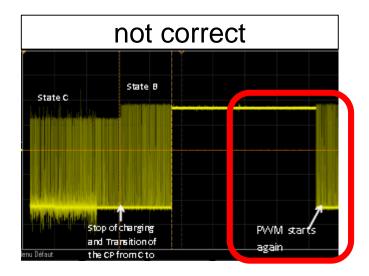
			II
1.	Authenticate	1.	Plug-in connector
2.	Press "start" button	2.	Authenticate
3.	Plug-in connector	3.	Press "start" button

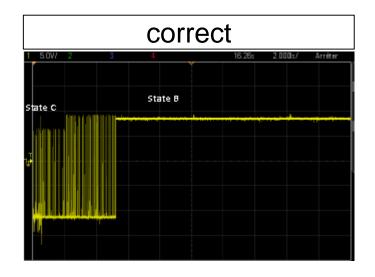
For both sequences (especially for sequence II) it will be important to implement waitingtime in the sequence for the customer to press the start button.

For this time, please use a loop in the ContractAuthentication message. A waiting time for the customer at this period could be as long as 2 minutes at the EVSE side. So the customer can press the "start"-button at any time until ContractAuthentication and will see a succesfull charging.

- Protection against environmental condition for the repository of the CCS Connector shall be considered.
- IP-protection of cabinet/housing of charging station shall be considered.
- All PE-lines shall be connected to one ground terminal to prevent different ground potentials between different boards.
- Documentation with reference to serial number of charging station shall include information on implemented software version.
- Requirement to send a response code like "failed" if messages were send at the wrong time shall be implemented according to DIN SPEC 70121:2014-12, [V2G-DC-666].

- CM_SLAC_MATCH.cnf from EVSE shall be send as unicast message
- Pilot voltage shall be in state B1 after coming from state B2, until connector is plugged out. Oscillator shall not be started again.





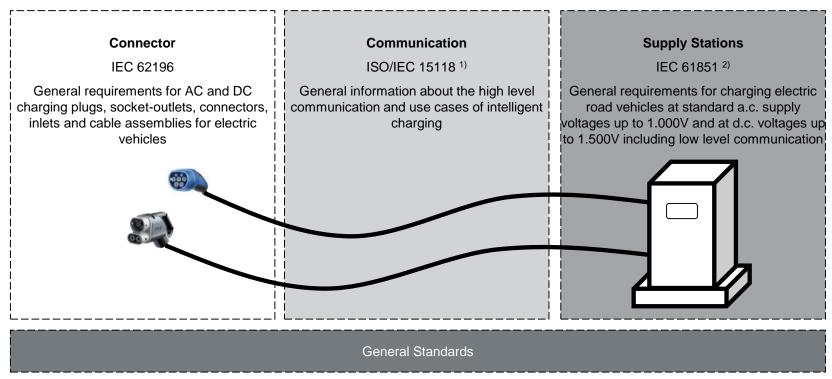
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The overview of standards shows all the necessary standards which has to be applied for build up a d.c. fast-charging system. All listed manufacturers are active in the field of DC fast-charging infrastructure.

Description	 Based on the standards a complete and organized list clarifies the content of each standard. Available information are associated document number, title, content and optionally some comments. The following overview of international and legal standards contains all mandatory and optional requirements. The following fields are taken into account: Connector, Communication, Charging Topology, General Standards The following overview of suppliers is an extract and shows some major companies
Disclaimer	Only public available Standards and Specification published by ISO/IEC and the relevant national Standard Bodies have to be used for product development. The content of this Design Guide is not binding nor can be exclusively used as basis for product development. As some standards for the Combined Charging System are not finalized yet (status IS), the relevant standards for the Implementation of the Combined Charging System is organized by the Combined Charging System Specification.

General Standards/Description – Functions of the fast charging station



¹⁾ In conjunction with ISO/IEC 15118 please note also DIN SPEC 70121.

²⁾ Please note that IEC 61851-21 as part of IEC 61851 will be replaced by ISO 17409 in the near future.

Under review and may be shifted to the CCS umbrella document

Connector Standards

Document Number	Title	Content	Comments
IEC 62196-1	Part 1: General requirements for Plugs, socket-outlets, vehicle connectors and vehicle inlets - Conductive charging of electric vehicles	 General requirements for AC and DC charging with rated operating voltage not exceeding: 690V a.c., 50–60 Hz, at a rated current not exceeding 250A; 600V d.c., at a rated current not exceeding 400A Accessories and cable assemblies are to be used in an ambient temperature of between –30 °C and +50 °C 	
IEC 62196-2	Part 2: Dimensional compatibility and interchangeability requirements for a.c. Pin and contact-tube accessories	 Requirements contains categorizations on plug types to be used in the AC charging process: Type 1 - single phase vehicle coupler Type 2 - single and three phase vehicle coupler Type 3 - single and three phase vehicle coupler with shutters 	Use same PVM Signal (Control Pilot and Protective Earth)
IEC 62196-3	Part 3: Dimensional interchangeability requirements for pin & contact-tube coupler, rated operating voltage & current up to 1.000V d.c., 400A for dedicated d.c. charging.	 Specifications on High Power DC couplers (max. 1.000V DC / 400A plugs): Combo 1 and 2 (850V, 200A DC) Japan CHAdeMO Type 1 (600V, 200A DC) China DC Type 2 (750V, 250A DC) 	 Use same PVM Signal (Control Pilot and Protective Earth)
NAR pendant:			
SAE J1772	Electric vehicle and plug in hybrid electric vehicle conductive charge coupler	 Requirements for charging modes which must be supported by the charging station: SAE AC-Level2 - AC charging SAE DC-Level2 - DC charging 	

Under review and may be shifted to the CCS umbrella document

Supply Station Standards

Document Number	Title	Content	Comments
IEC 61851-1	Part 1: General requirements for Electric vehicle conductive charging system	General requirements for charging electric road vehicles at standard a.c. supply voltages up to 1.000V and at d.c. voltages up to 1.500V, and for providing electrical power for any additional services on the vehicle if required when connected to the supply network.	
IEC 61851-21	Part 21: Electric vehicle requirements for conductive connection to an AC/DC supply	Requirements only to on-board circuits with the following maximum working voltages: For a.c. voltages up to 1.000V and for d.c. voltages up to 1.500 V. This includes tests on the complete vehicle with the charging system installed and tests on the charging system as a component.	
IEC 61851-22	Part 22: AC electric vehicle charging station	Requirements for a.c. electric vehicle charging stations for conductive connection to an electric vehicle, with a.c. supply voltages according up to 1.000V.	
IEC 61851-23	Part 23: DC electric vehicle charging station	Requirements for d.c. electric vehicle charging or supply stations for conductive connection to the vehicle, with an a.c. or d.c. input voltage, up to 1.000V a.c. and up to 1.500V d.c	 Temperature monitoring is mandatory Connector is to be used in an ambient temperature of between -30 °C and +50 °C

Under review and may be shifted to the CCS umbrella document

Vehicle Standards

Document Number	Title
ISO 6469-3	Electric road vehicles - Safety specifications - Part 3: Protection of persons against electric hazards
ISO 17409	Electrically propelled road vehicles - Connection to an external electric power supply - Safety requirements

Under review and may be shifted to the CCS umbrella document

Communication Standards

Document Number	Title	Content
ISO/IEC 15118-1	Road vehicles — Vehicle to grid communication interface – Part 1: General information and use-case definition	General information about the communication and usecase definition between electric vehicles and the electric vehicle supply equipment
ISO/IEC 15118-2	Part 2: Network and application protocol requirements	Technical Protocol description and open systems interconnections (OSI) layer requirements
ISO/IEC 15118-3	Part 3: Physical and data link layer requirements	Wired physical and data link layer requirements for a high level communication
ISO/IEC 15118-4	Part 4: Network and application protocol conformance test	Standard in process
DIN SPEC 70121	Electromobility - Digital communication between a d.c. EV charging station and an electric vehicle for control of d.c. charging in the Combined Charging System	Defines communication between the EVSE and EV with regard to d.c. charging with EIM.
IEC 61851-24	Electric vehicle conductive charging system - Part 24: Control communication protocol between off-board DC charger and electric vehicle	Requirements for digital communication between a d.c. EV charging station and an electric vehicle for control of d.c. charging, with an a.c. supply input voltages up to 1.000V and d.c. output voltages up to 1.500V for the conductive charging procedure
IEC 61850	Communication Networks and Systems in Substations	General and specific functional requirements for provide interoperability between the intelligent electronic devices for protection, monitoring, metering, control and automation in substations
NAR pendant:		
SAE J2847	Communication between Plug-in Vehicles and	 the Utility Grid, the supply Equipment, the Utility Grid for Reverse Power Flow and for Diagnostic Communication for Plug-in Vehicles
SAE 2931	Inband Signaling Communication for Plug-in Electric Vehicles	Requirements for digital communication between Plug-in Vehicles, the Electric Vehicle Supply Equipment and the utility or service provider, Energy Services Interface, Advanced Metering Infrastructure and Home Area Network.

General Standards

Document Number	Title	
IEC 61439-7	Low-voltage switchgear and control gear assemblies - Part 7	
IEC 60038	IEC standard voltages	
IEC 61000-4-4	Electromagnetic compatibility (EMC) - Part 4-4: Testing and measurement techniques - Electrical fast transient/burst immunity test	
IEC 61000-4-5	Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test	
IEC 61000-4-6	Electromagnetic compatibility (EMC) - Part 4-6: Testing and measurement techniques - Immunity to conducted disturbances, induced by radio-frequency fields	
IEC 61000-4-11	Interpretation sheet 1 - Electromagnetic compatibility (EMC) - Part 4-11: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations immunity tests	
IEC 61557-8	Electrical safety in low voltage distribution systems up to 1.000V AC and 1.500V DC - Equipment for testing, measuring or monitoring of protective measures - Part 8: Insulation monitoring devices for IT systems	
Noise TA	Technical instructions for noise protection	
IEC 61000-6-1	Electromagnetic compatibility (EMC) - Part 6-1: Generic standards - Immunity for residential, commercial and light-industrial environments	
IEC 60529	Degrees of protection provided by enclosures (IP Code)	
IEC 60364-7-722	Low voltage electrical installations: Part 7-722: Requirements for special installations or locations - Supply of Electric vehicle	
NAR and German pendant:		
SAE J1766	Recommended Practice for Electric and Hybrid Electric Vehicle Battery Systems Crash Integrity Testing	
DIN EN 50160	Voltage characteristics of electricity supplied by public distribution networks	